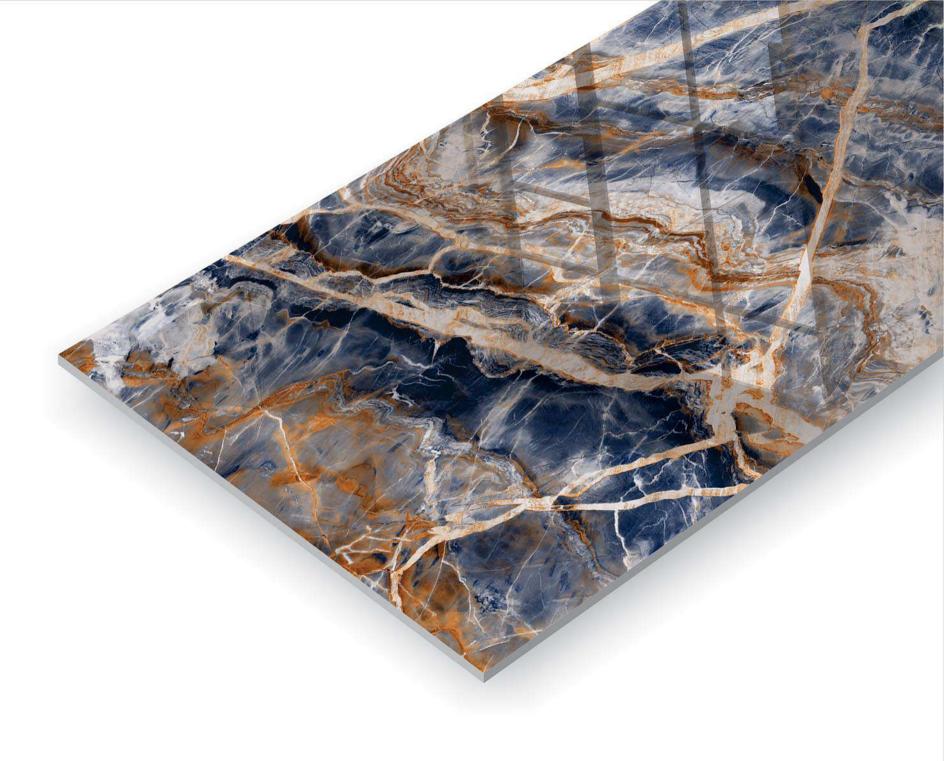
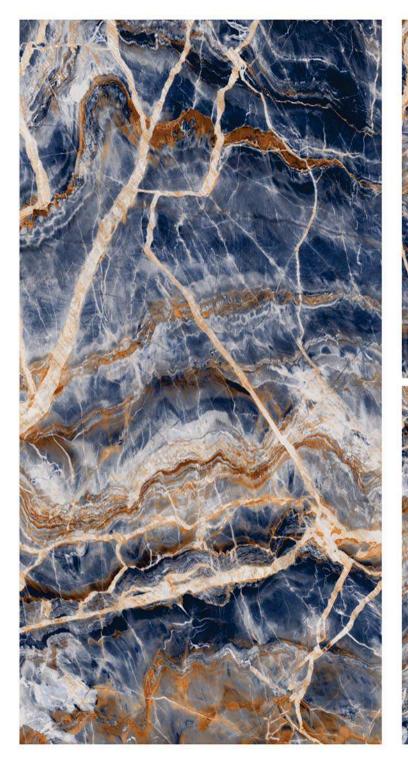
#### **600x1200mm | PGVT** High Glossy Series

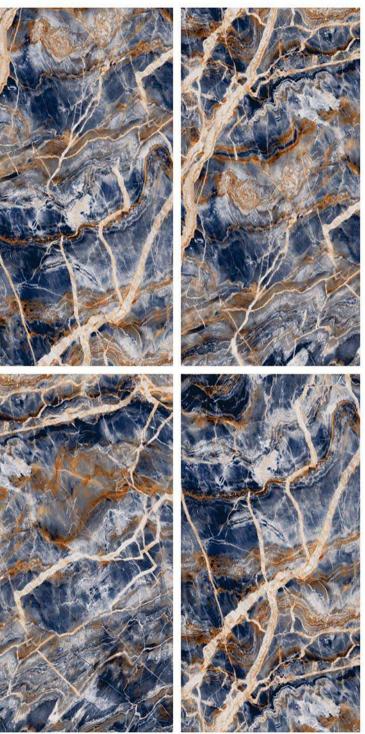




astrus blue









#### astrus blue

#### 600x 1200mm





Finish: HIGH GLOSS



HIGH STRENGTH



ECO FRIENDLY

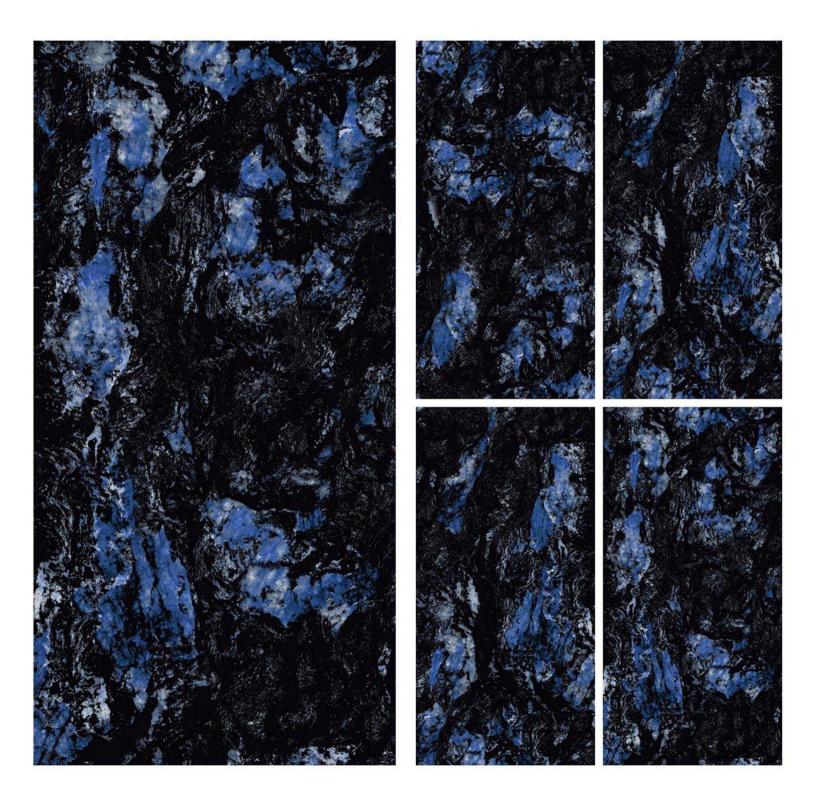






cosmic blue







#### cosmic blue

600x 1200mm





Finish: **HIGH GLOSS** 



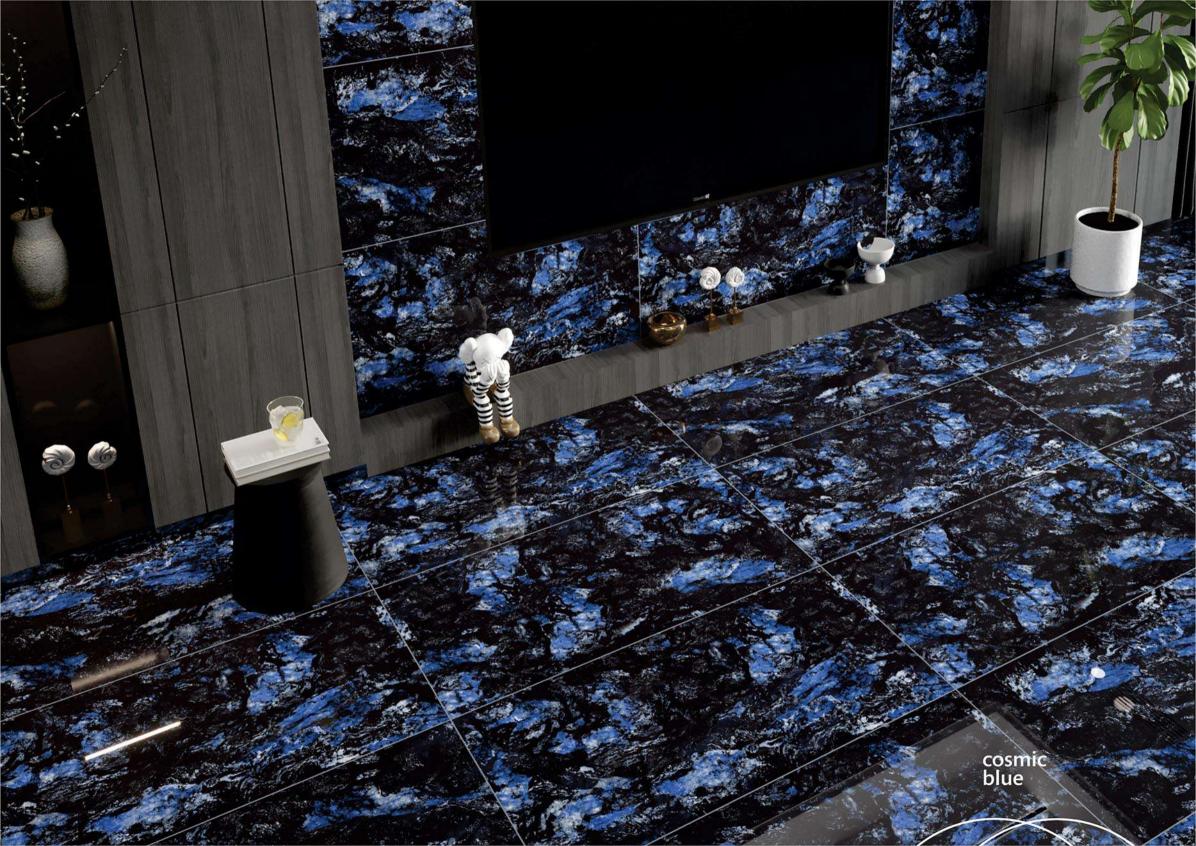
HIGH STRENGTH



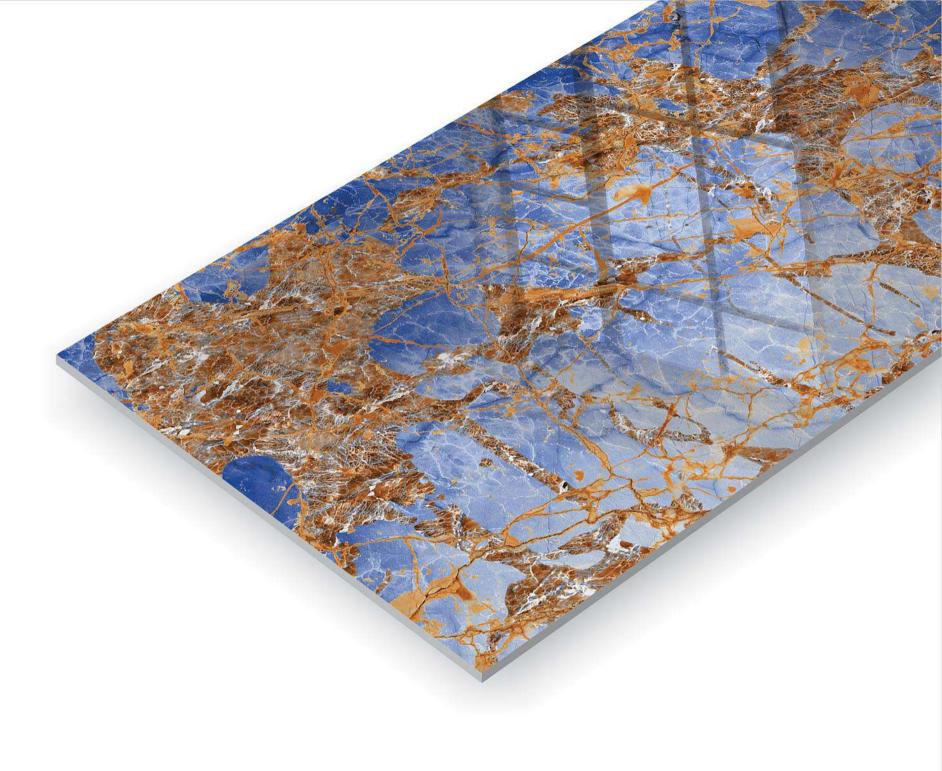
ECO FRIENDLY

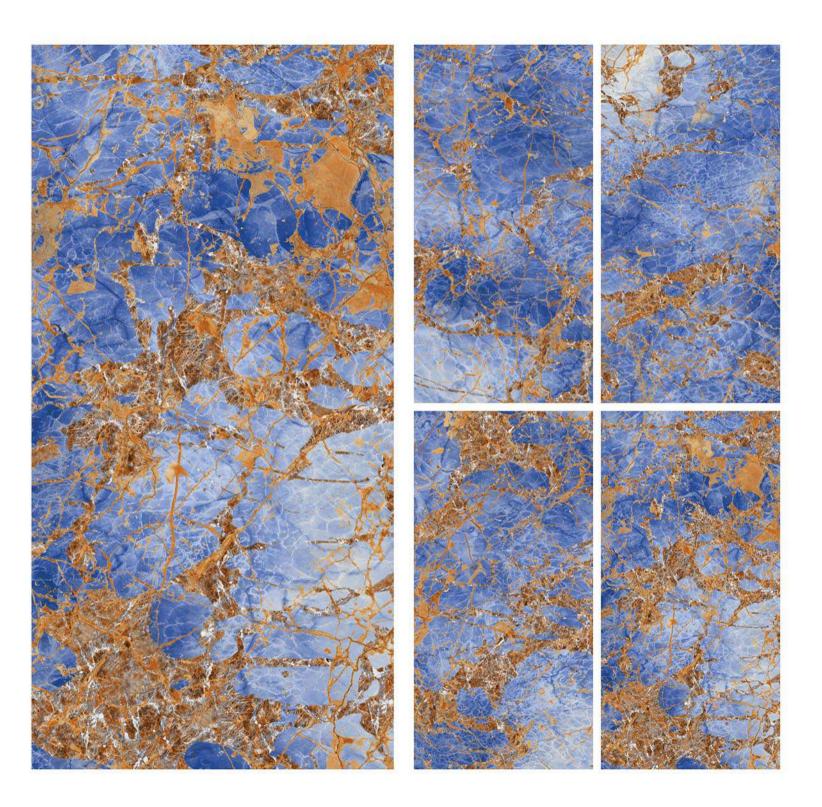






botanic blue







### botanic blue

600x 1200mm





Finish: HIGH GLOSS



HIGH STRENGTH



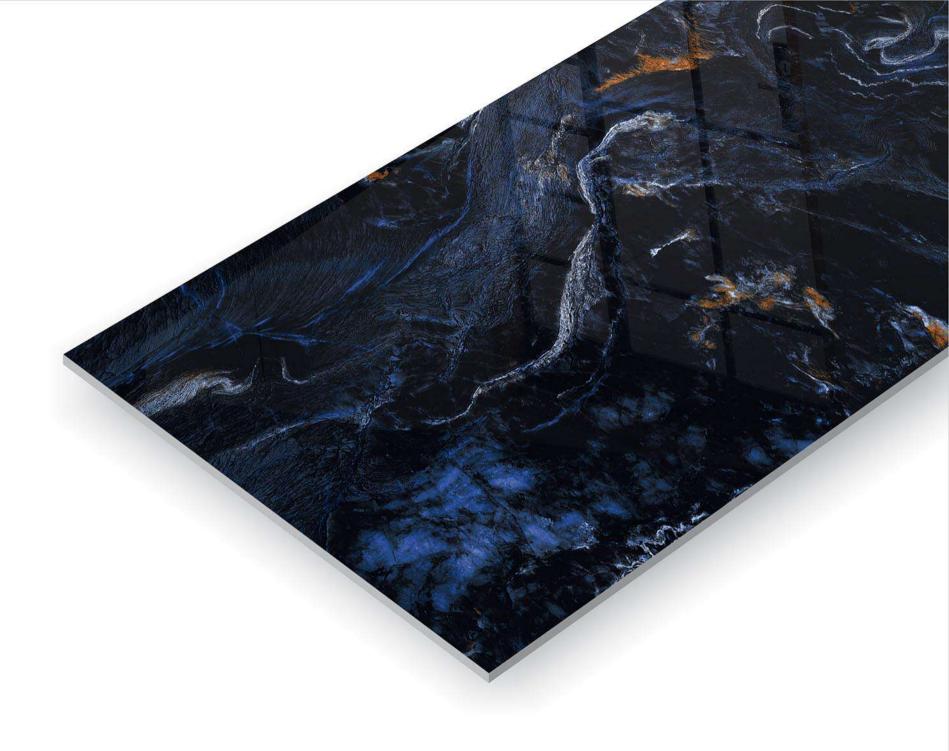
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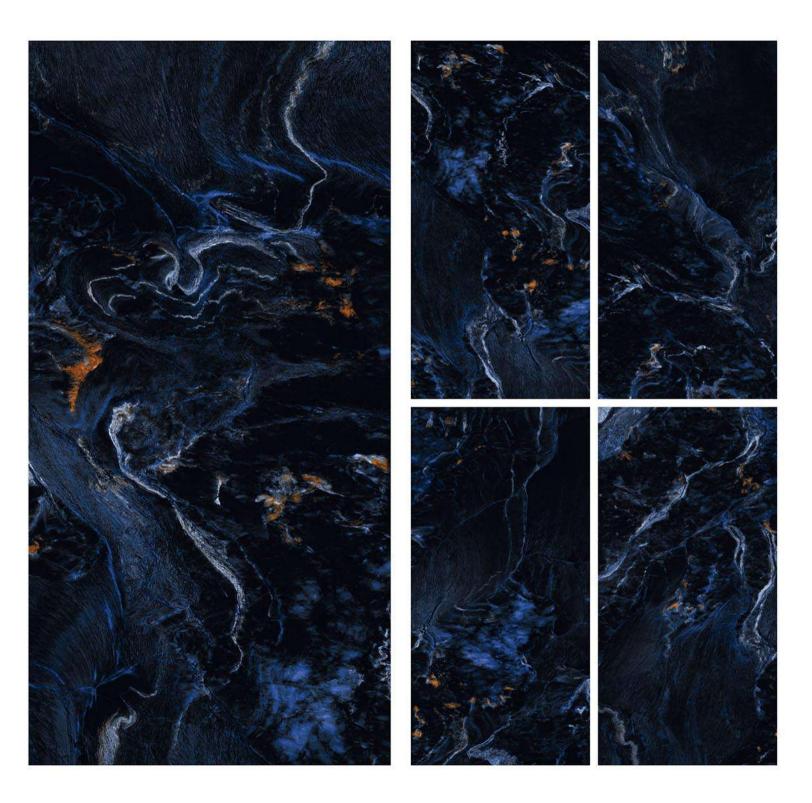






luxuria black







## luxuria black

600x 1200mm





Finish: HIGH GLOSS



HIGH STRENGTH



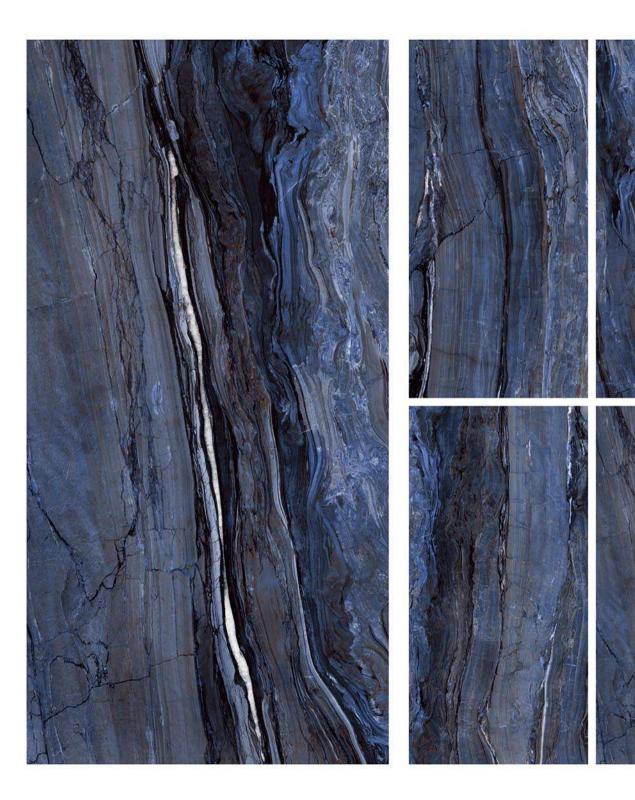
ECO FRIENDLY













# frappucino blue

#### 600x 1200mm





Finish: **HIGH GLOSS** 



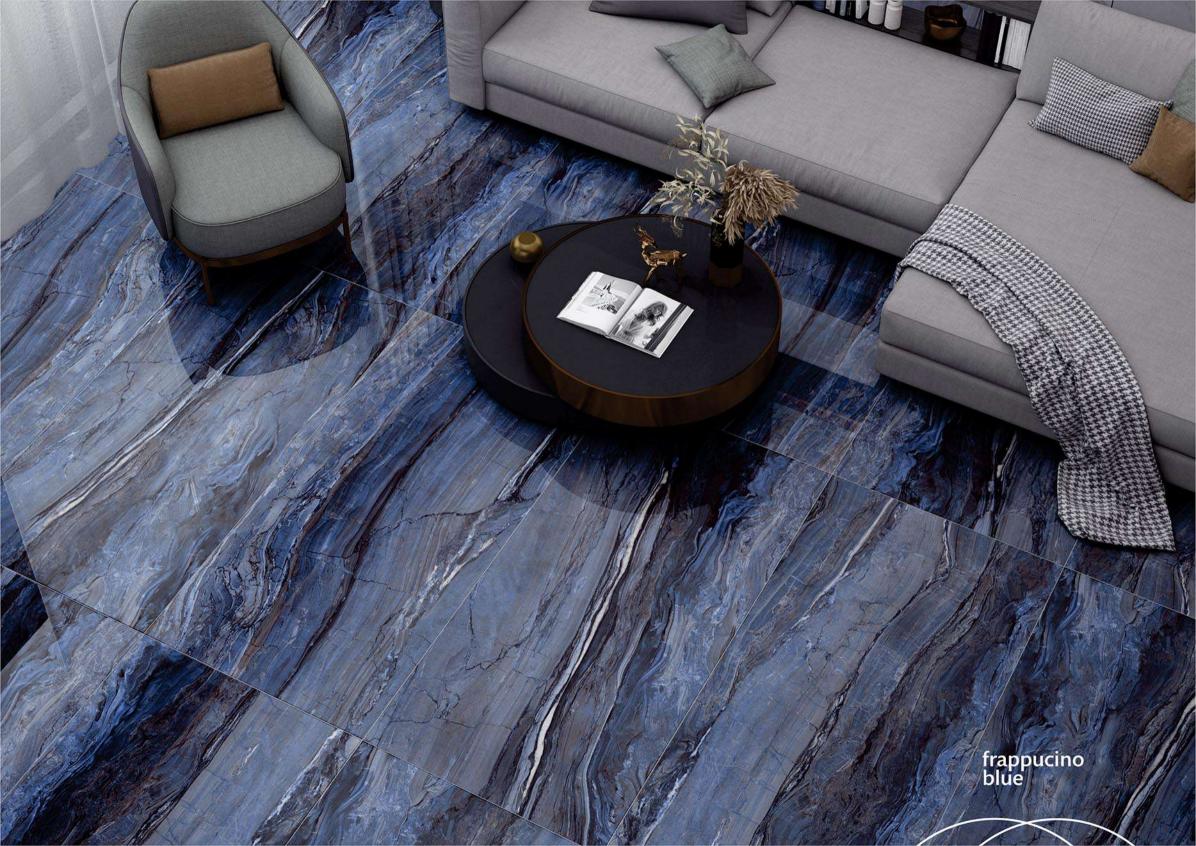
HIGH STRENGTH



ECO FRIENDLY















## frappucino brown

600x 1200mm





Finish: HIGH GLOSS



HIGH STRENGTH



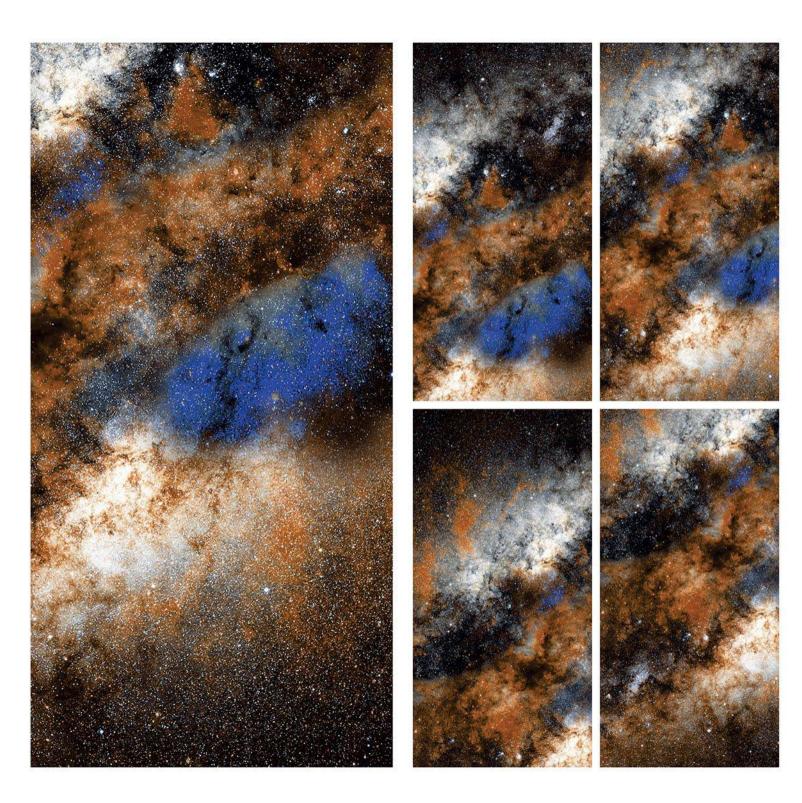
ECO FRIENDLY







galaxy marble 600x 1200mm





### galaxy marble

600x 1200mm





Finish: HIGH GLOSS



HIGH STRENGTH



ECO FRIENDLY

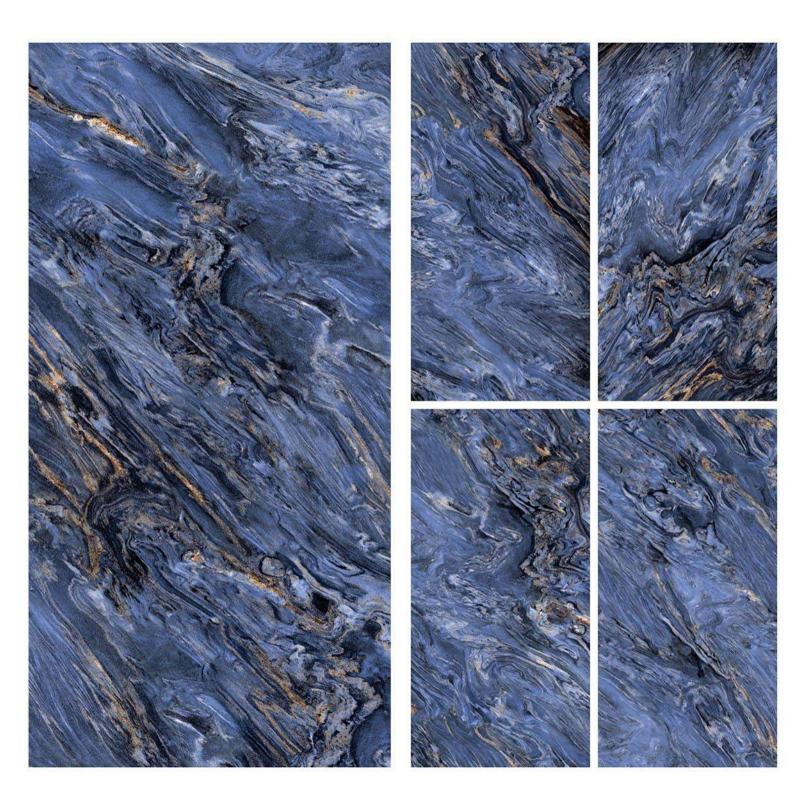






#### blue bahia







# blue bahia

600x 1200mm





Finish: **HIGH GLOSS** 



HIGH STRENGTH



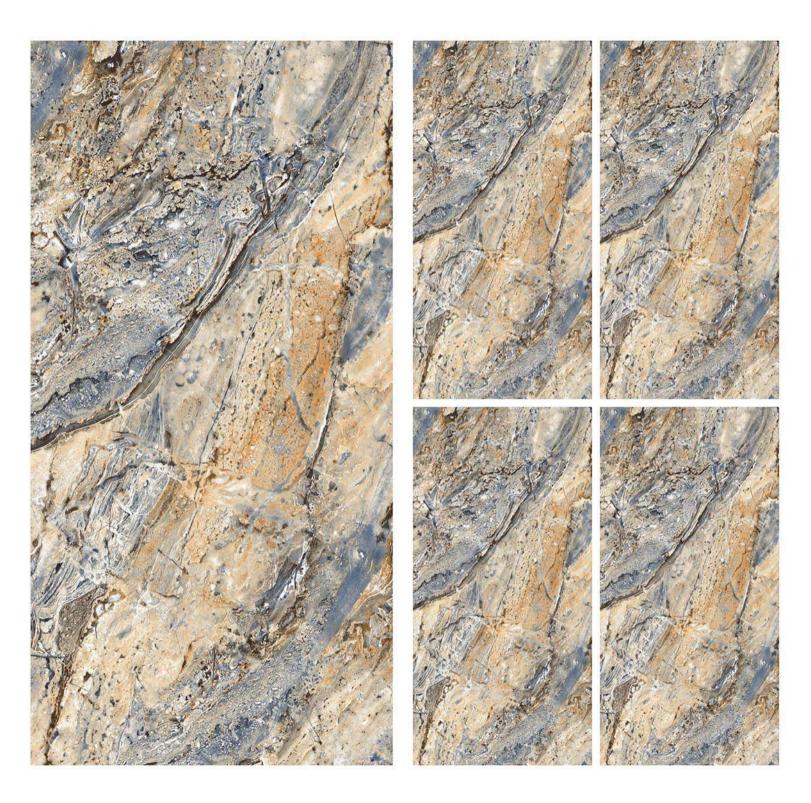
ECO FRIENDLY







endeavour blue 600x 1200mm





#### endeavour blue

#### 600x 1200mm





Finish: **HIGH GLOSS** 



HIGH STRENGTH



ECO FRIENDLY



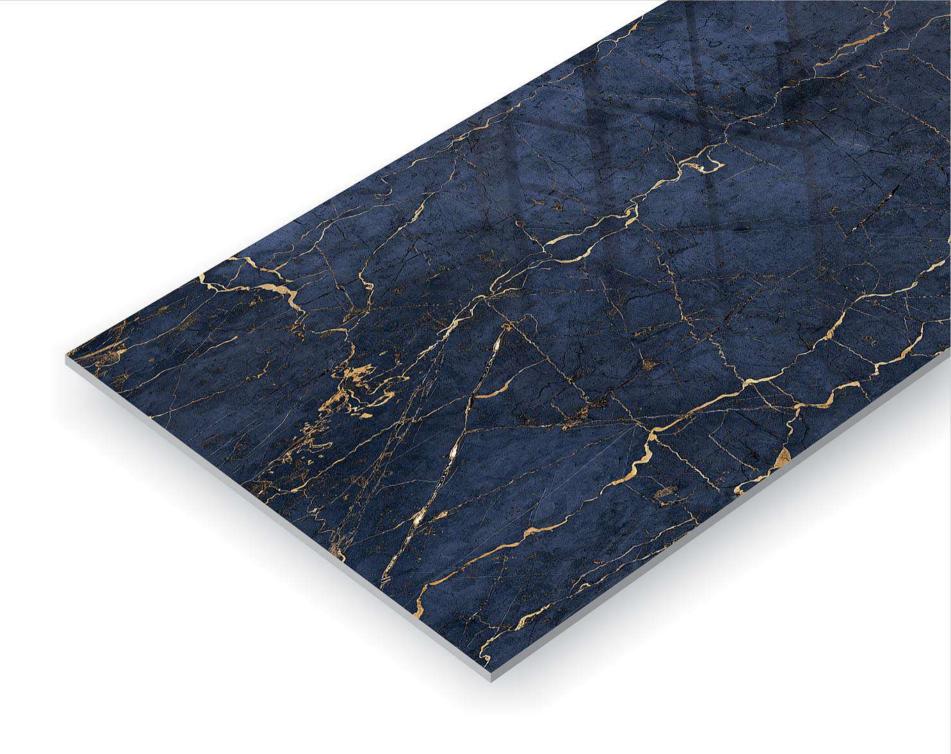
RANDOM DESIGN

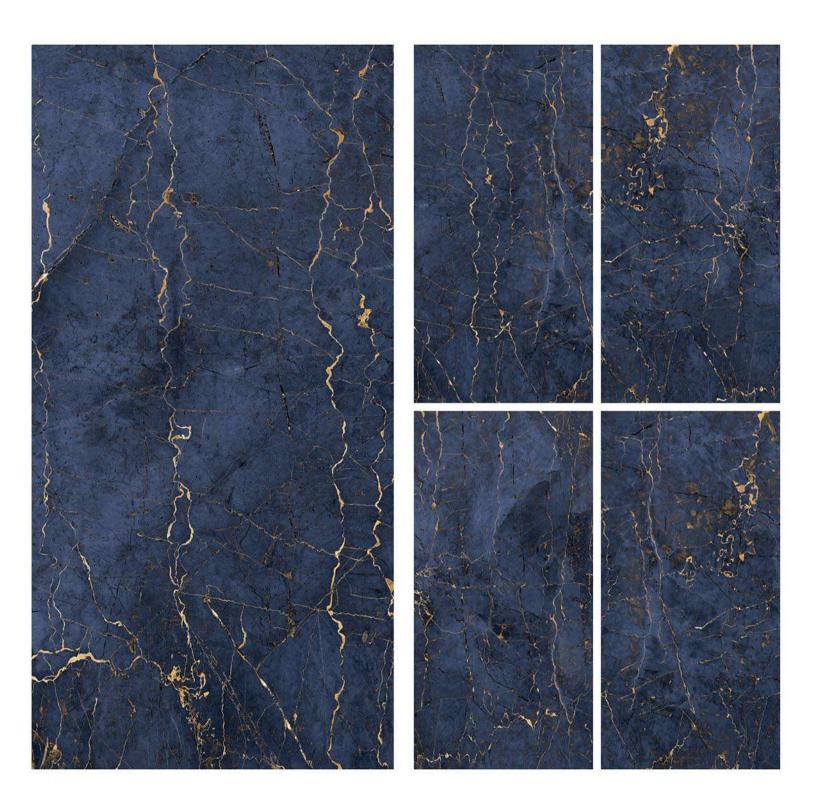


LOW MAINTENANCE



infinity blue







# infinity blue







Finish: **HIGH GLOSS** 



HIGH STRENGTH



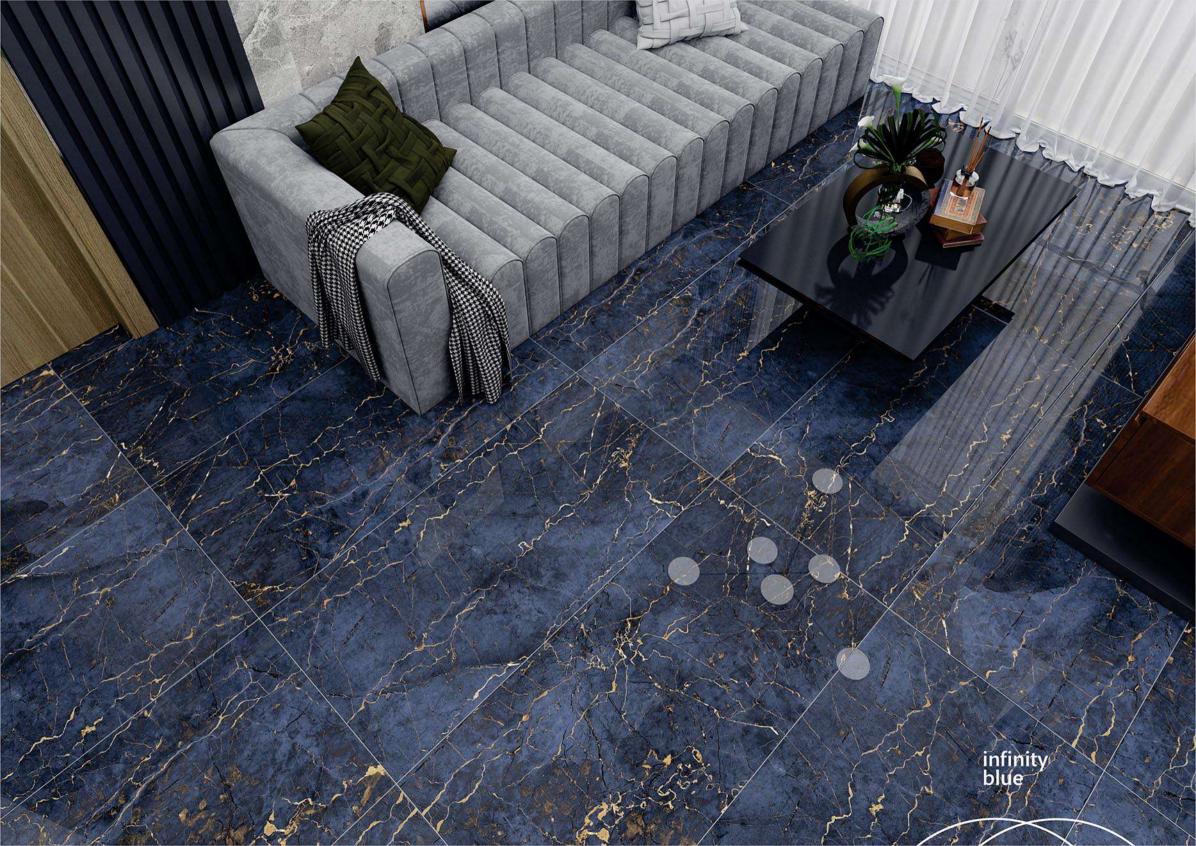
ECO FRIENDLY



RANDOM DESIGN

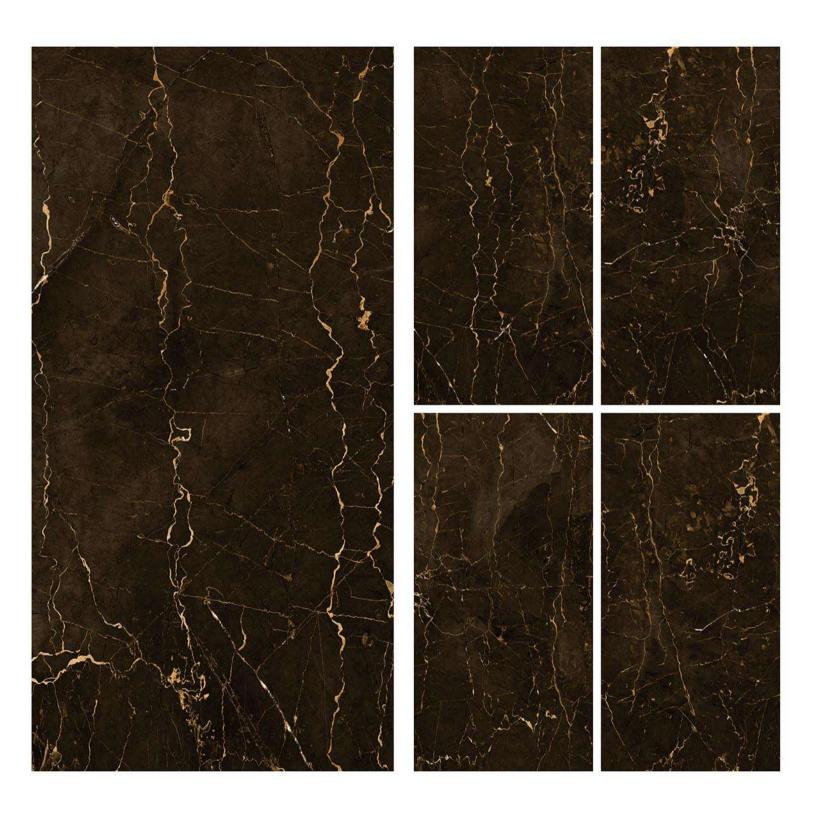


LOW MAINTENANCE



infinity brown









600x 1200mm





Finish: **HIGH GLOSS** 



HIGH STRENGTH



ECO FRIENDLY



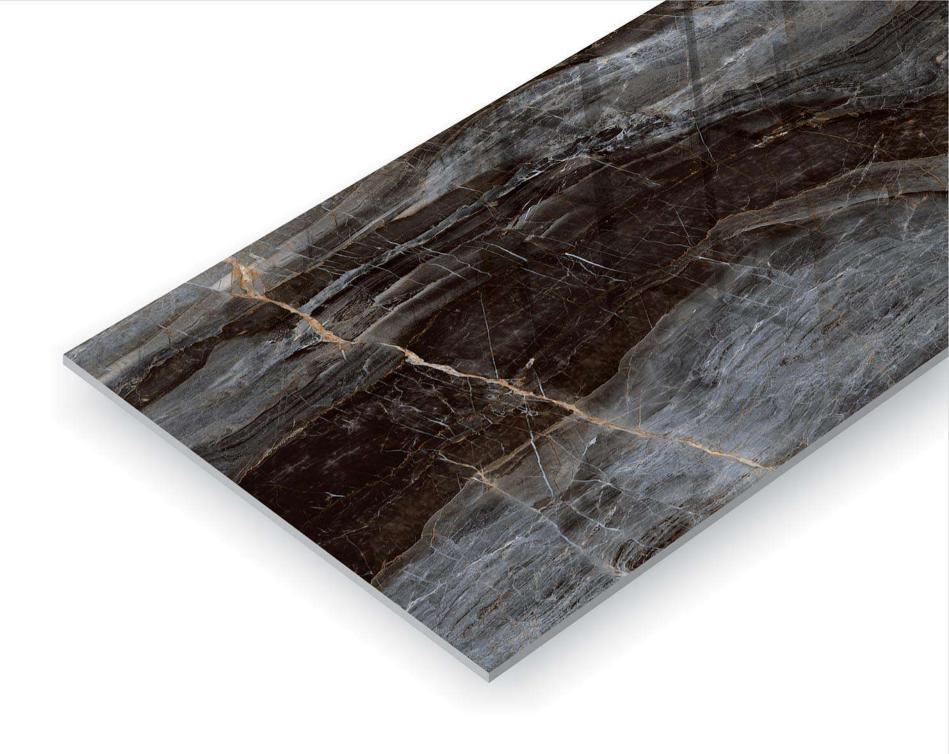
RANDOM DESIGN



LOW MAINTENANCE



martian grey









#### martian grey

600x 1200mm





Finish: HIGH GLOSS



HIGH STRENGTH



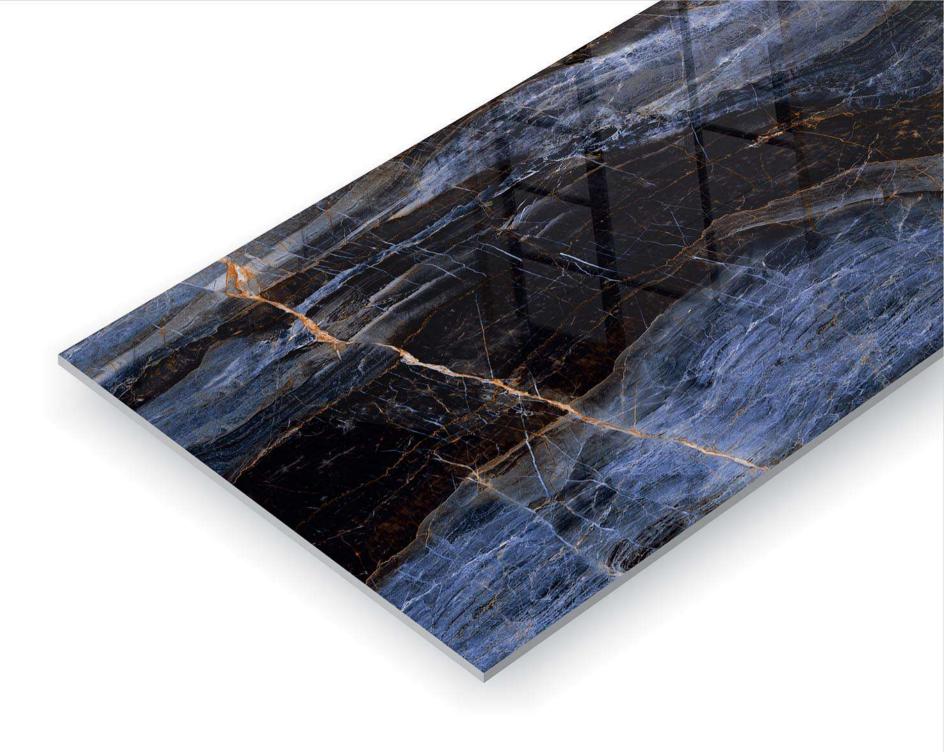
ECO FRIENDLY



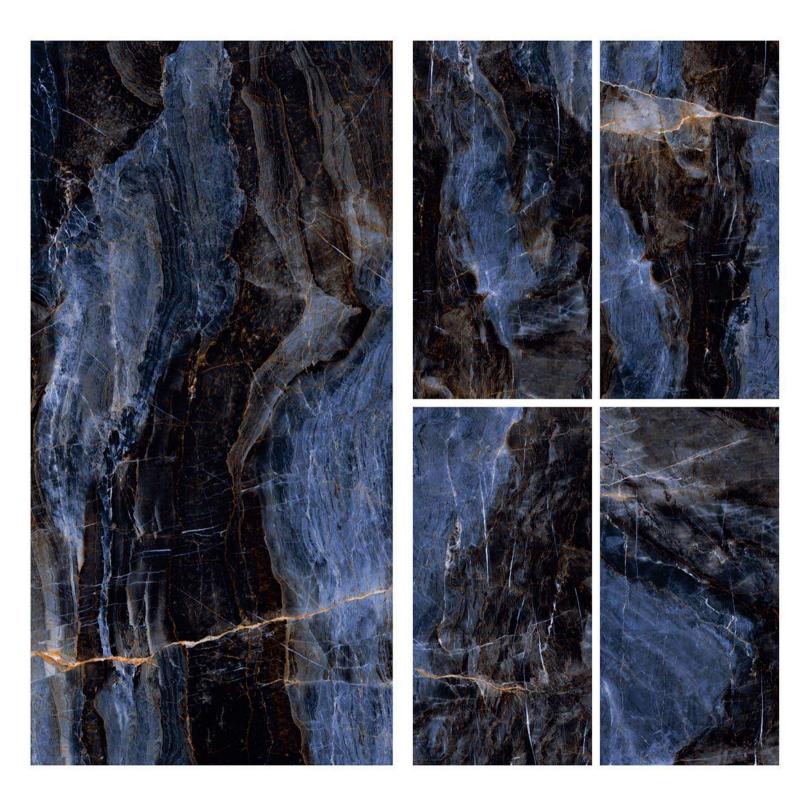




martian blue



600x 1200mm





# martian blue

#### 600x 1200mm





Finish: **HIGH GLOSS** 



HIGH STRENGTH



ECO FRIENDLY



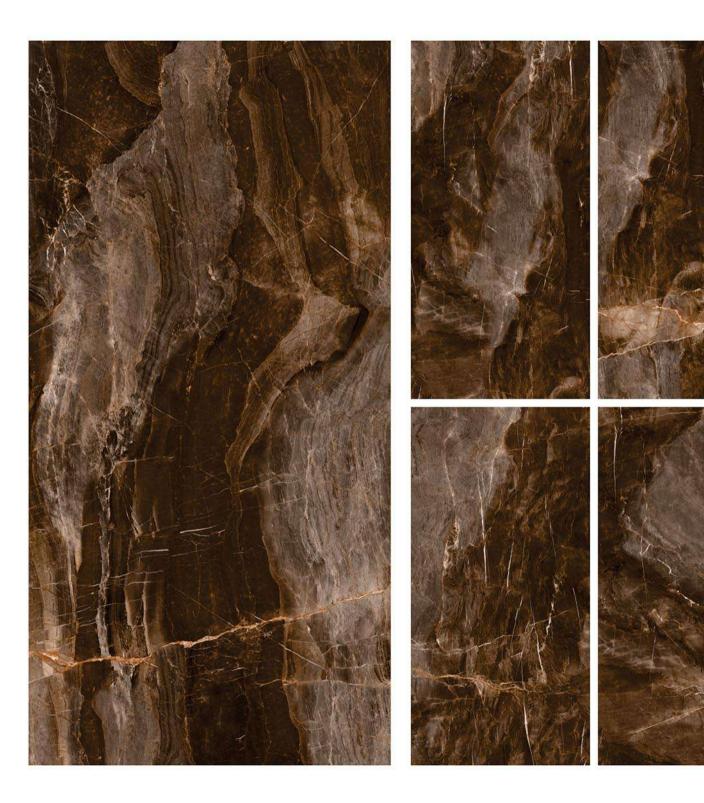
RANDOM DESIGN





martian brown

600x 1200mm





## martian brown

600x 1200mm





Finish: **HIGH GLOSS** 



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN

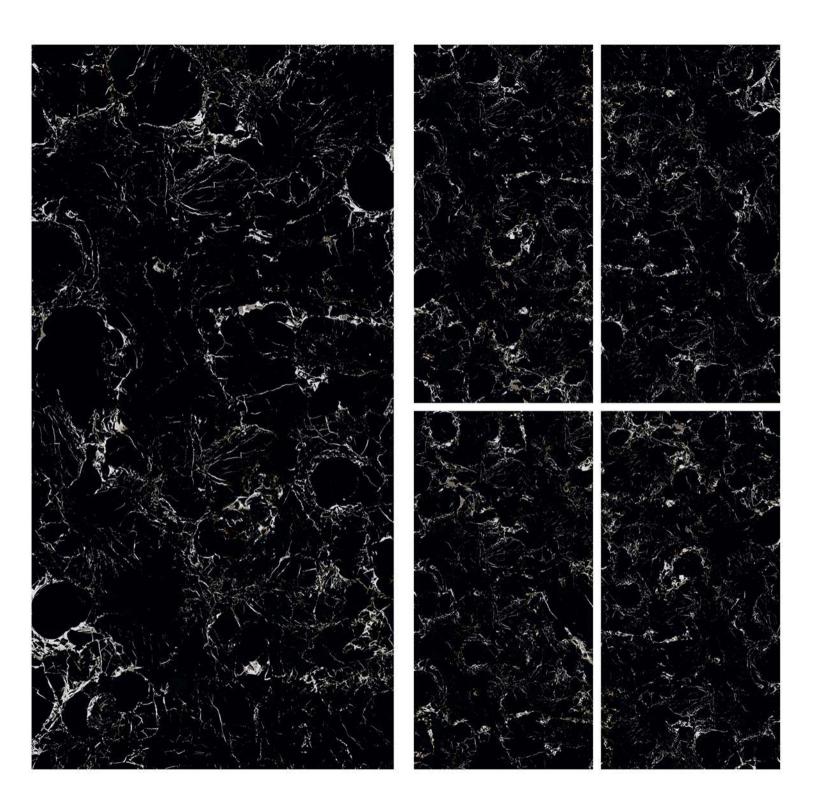




portro black



600x 1200mm





#### portro black

600x 1200mm





Finish: **HIGH GLOSS** 



HIGH STRENGTH



ECO FRIENDLY



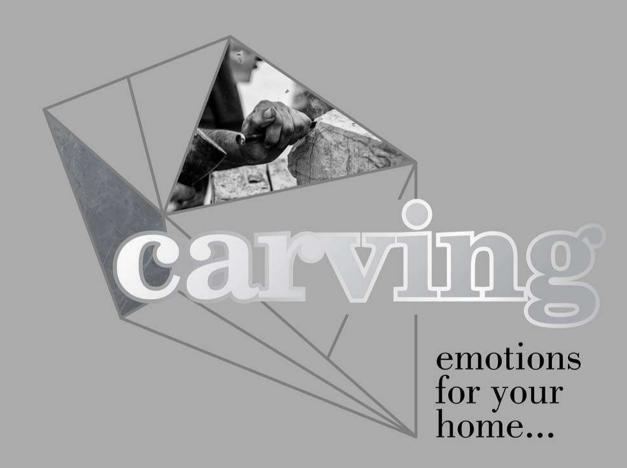
RANDOM DESIGN



LOW MAINTENANCE



### **600x1200mm** Carving Series







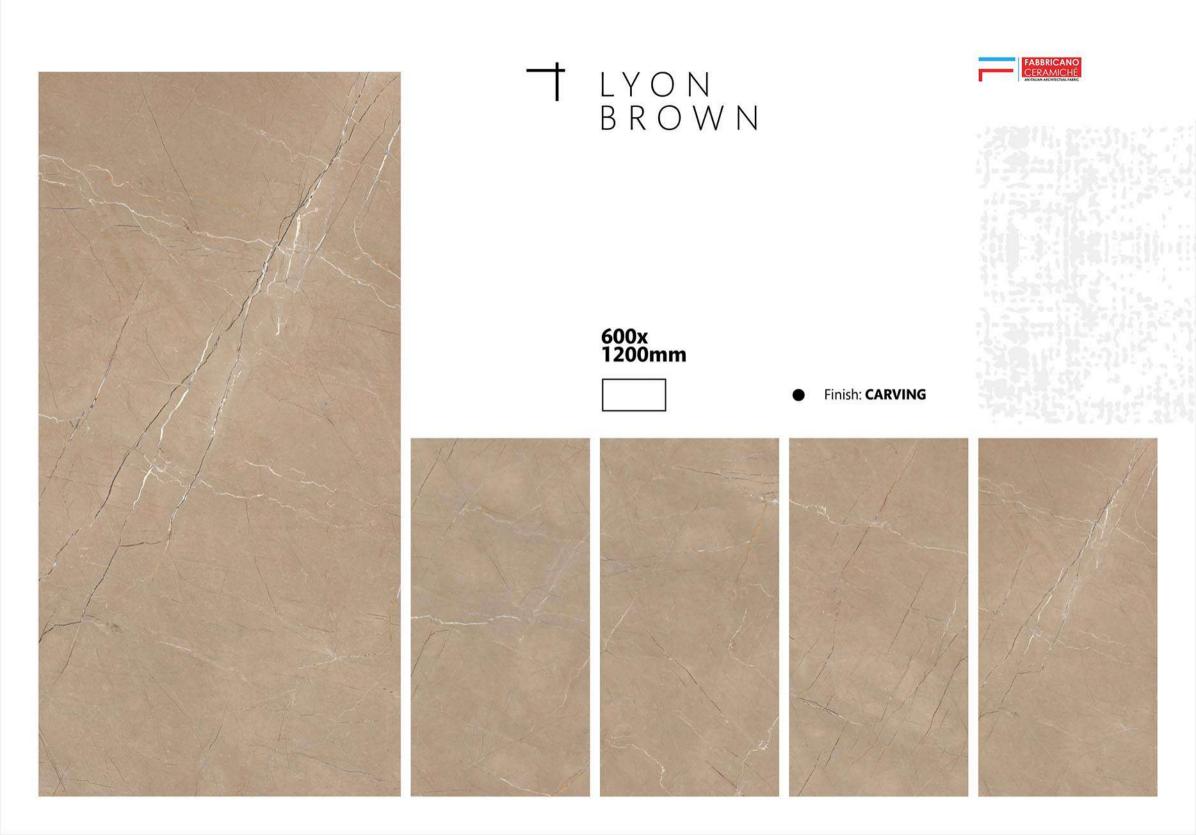


















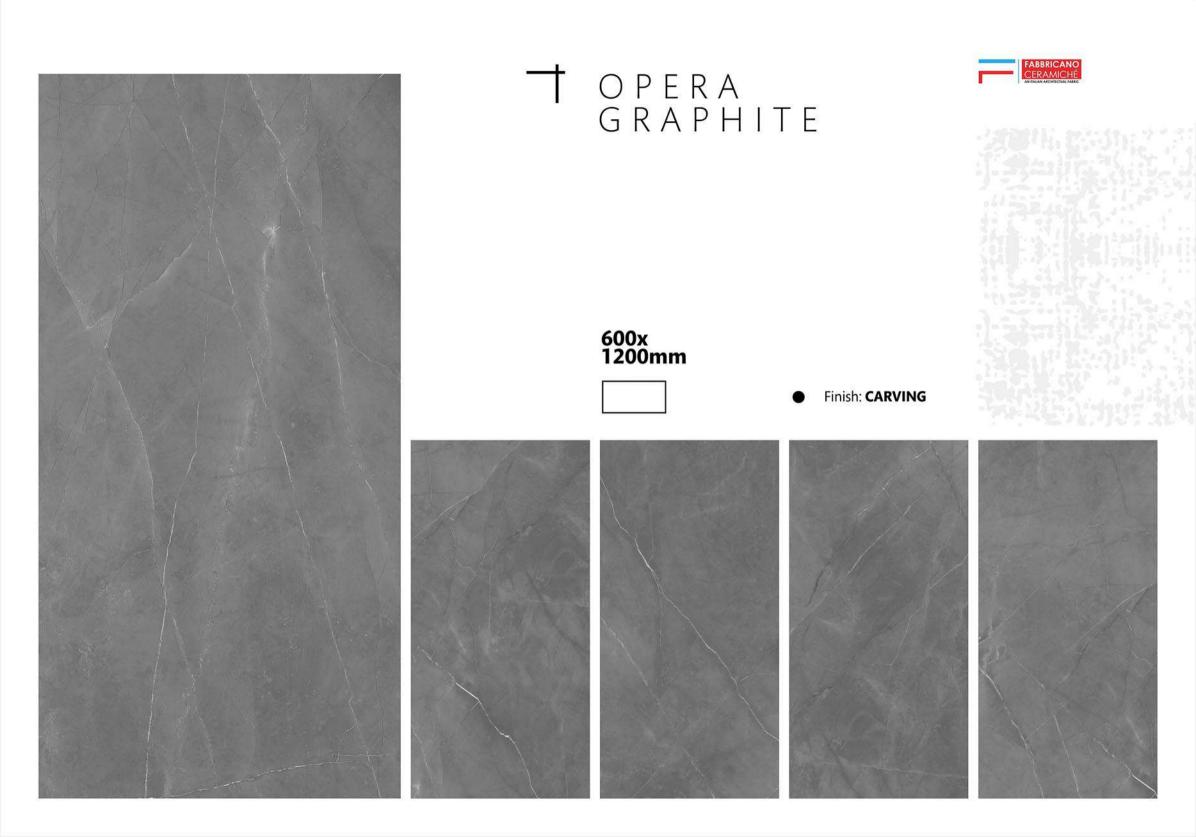












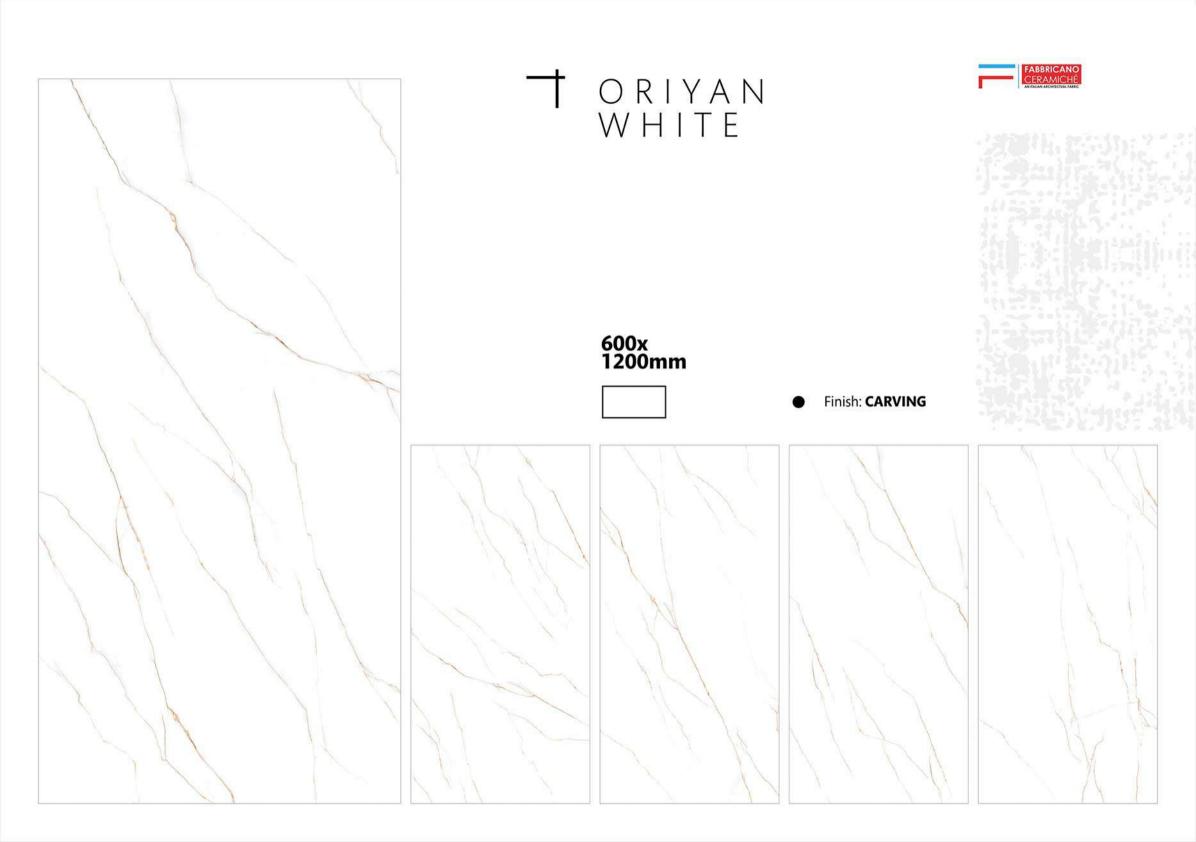


OPERA WHITE

































# T BAZZANO CHOCO



600x 1200mm







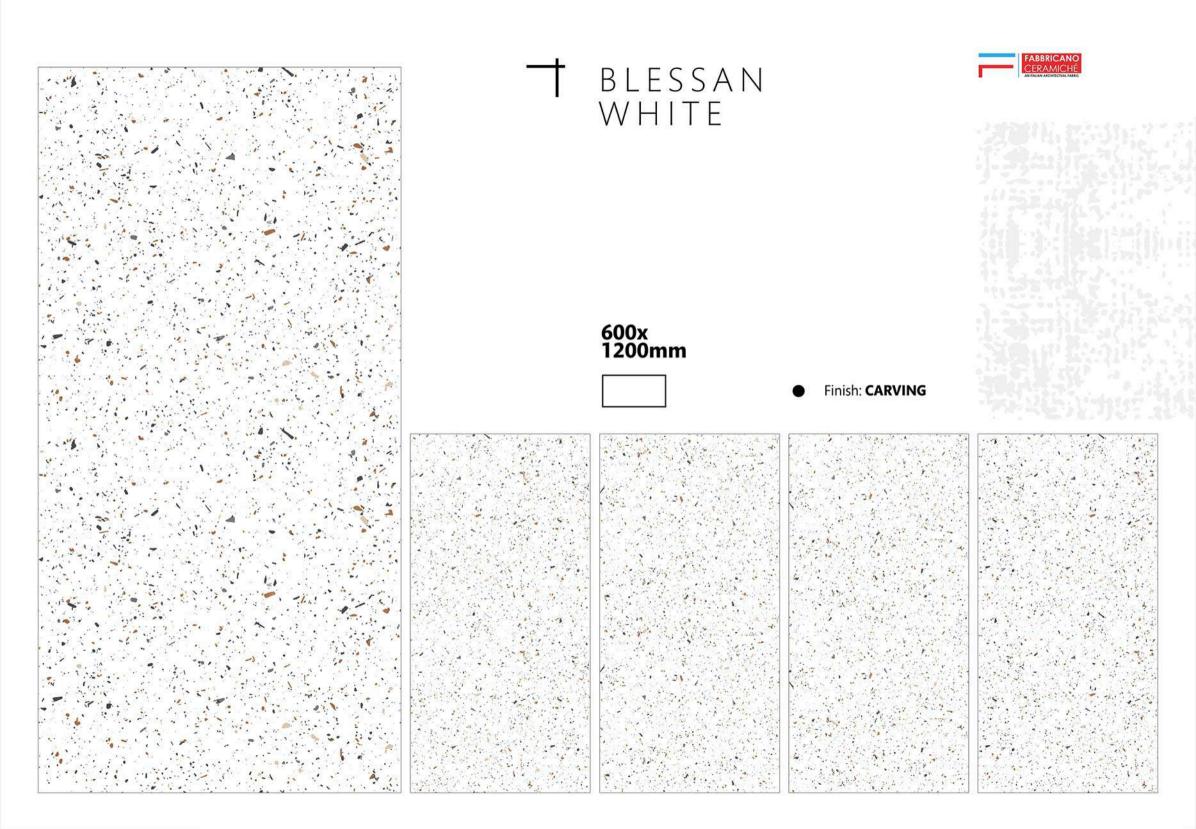




























# T NORDIKWOOD CREZO



600x 1200mm













# T NORDIKWOOD GREY

















# T NORDIKWOOD MAPLE



## 600x 1200mm































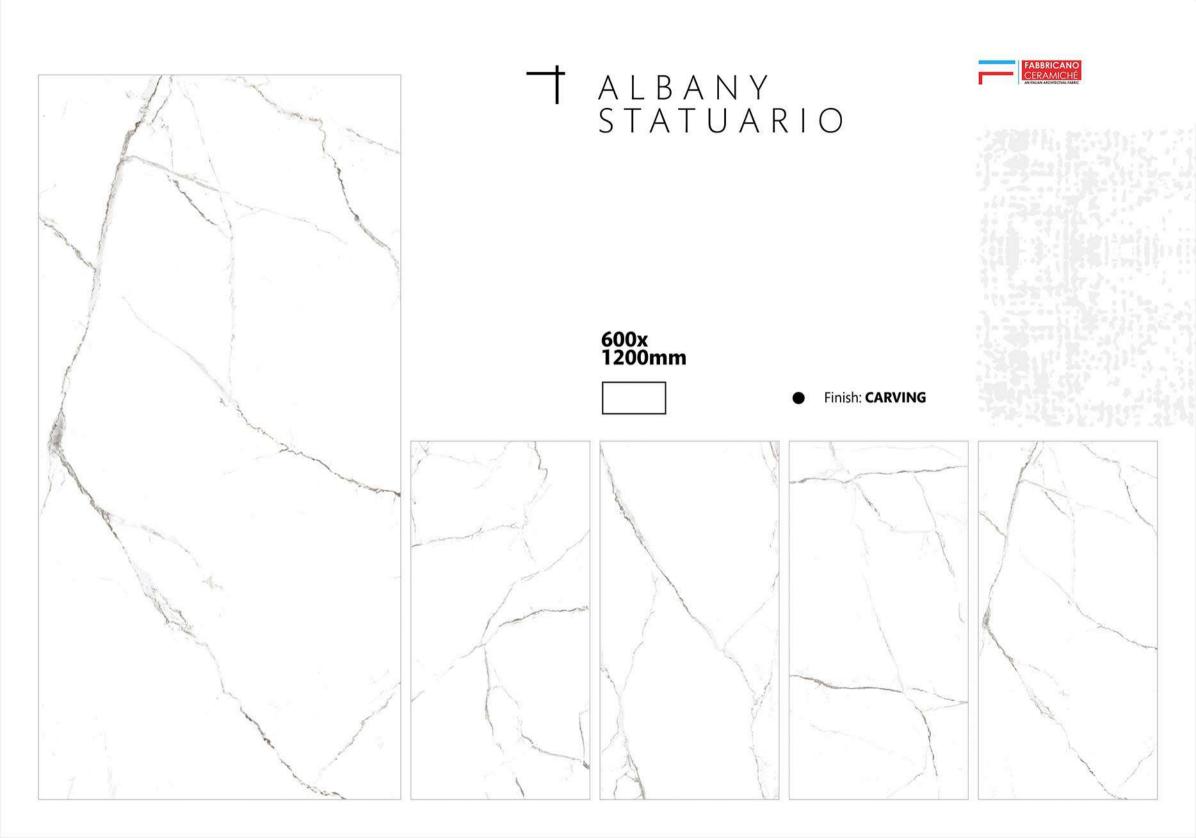
























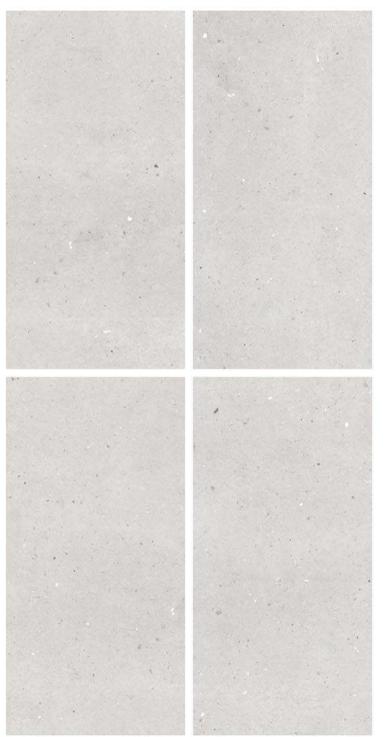


## 600x1200mm | GVT Matt Series











# marvel stone white

600x 1200mm



Finish: MATT



HIGH STRENGTH



ECO FRIENDLY

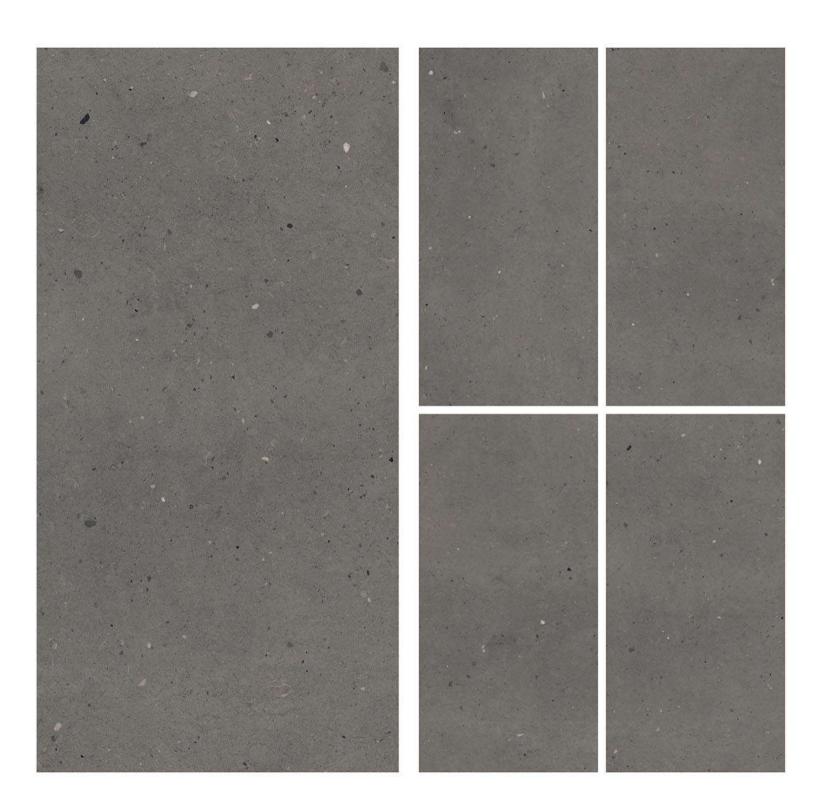


RANDOM DESIGN











# marvel stone grey

600x 1200mm



Finish: MATT



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN











### marvel stone crema

600x 1200mm



Finish: MATT



HIGH STRENGTH



ECO FRIENDLY



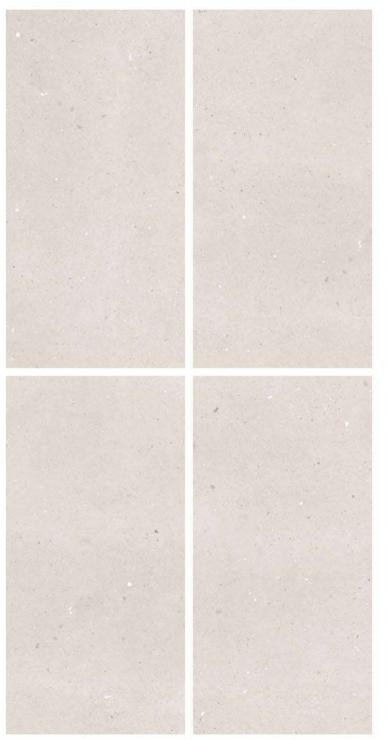
RANDOM DESIGN













# marvel stone bianco

600x 1200mm



Finish: MATT



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN













## marvel stone choco

600x 1200mm



Finish: MATT



HIGH STRENGTH



ECO FRIENDLY



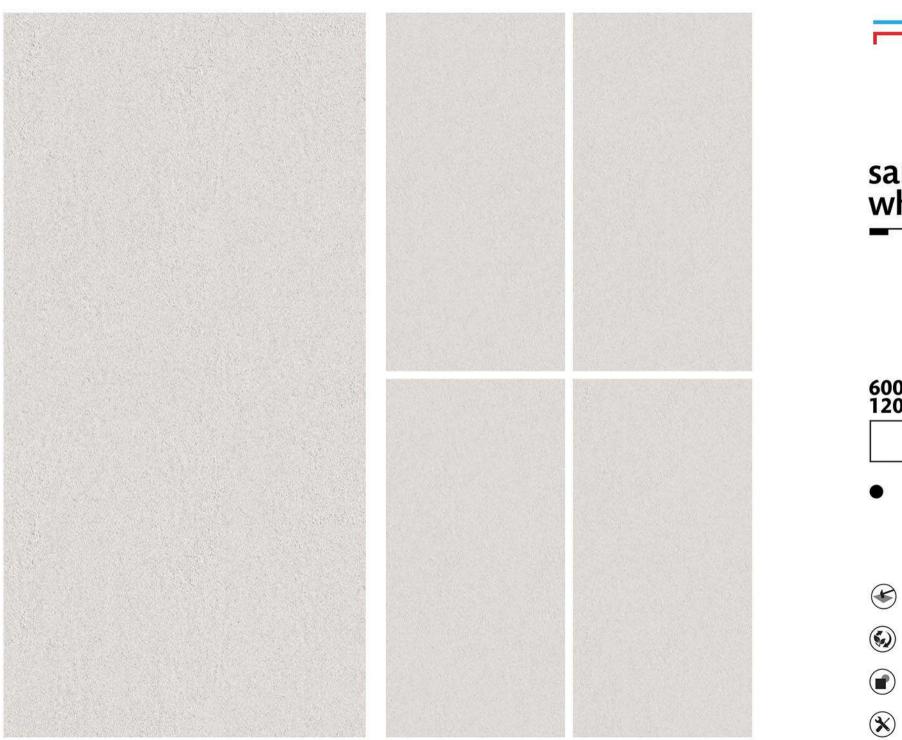
RANDOM DESIGN





#### sandy white







#### sandy white

600x 1200mm



Finish: MATT

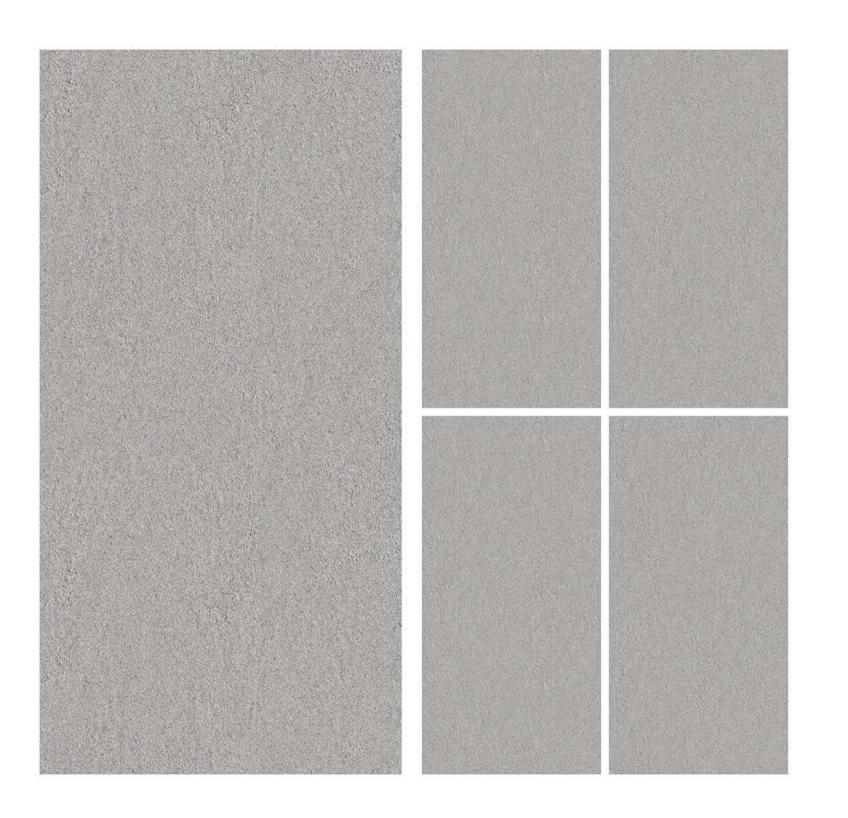
HIGH STRENGTH

ECO FRIENDLY

RANDOM DESIGN









### sandy grey

600x 1200mm

Finish: MATT



HIGH STRENGTH



ECO FRIENDLY

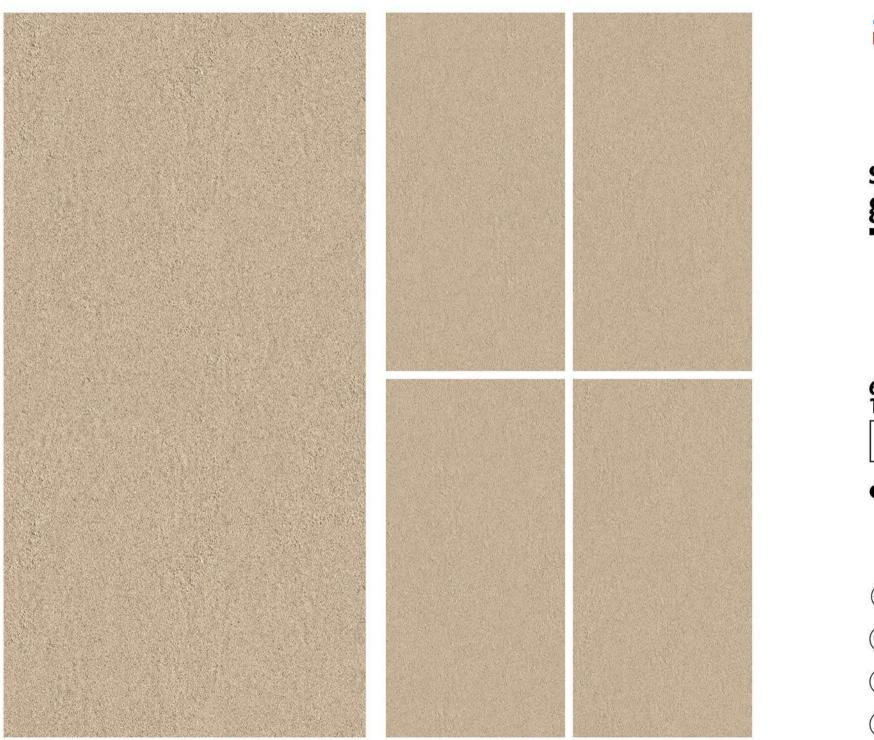


RANDOM DESIGN











### sandy gold

600x 1200mm



Finish: MATT



HIGH STRENGTH



ECO FRIENDLY



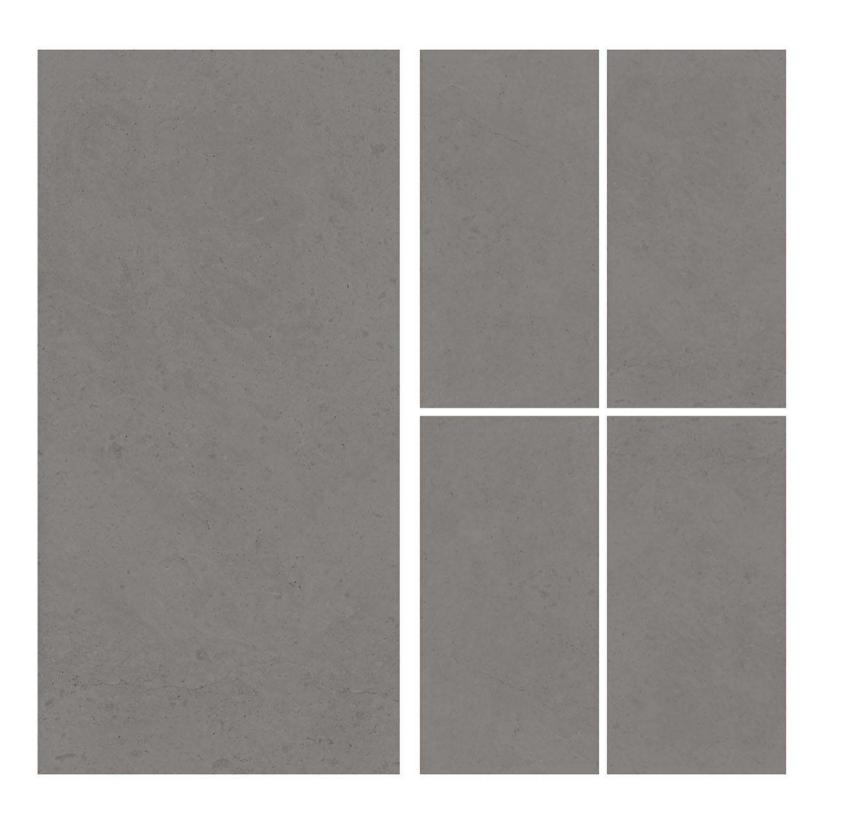
RANDOM DESIGN





### rocker grafite

600x 1200mm





#### rocker grafite

600x 1200mm



Finish: MATT



HIGH STRENGTH



ECO FRIENDLY

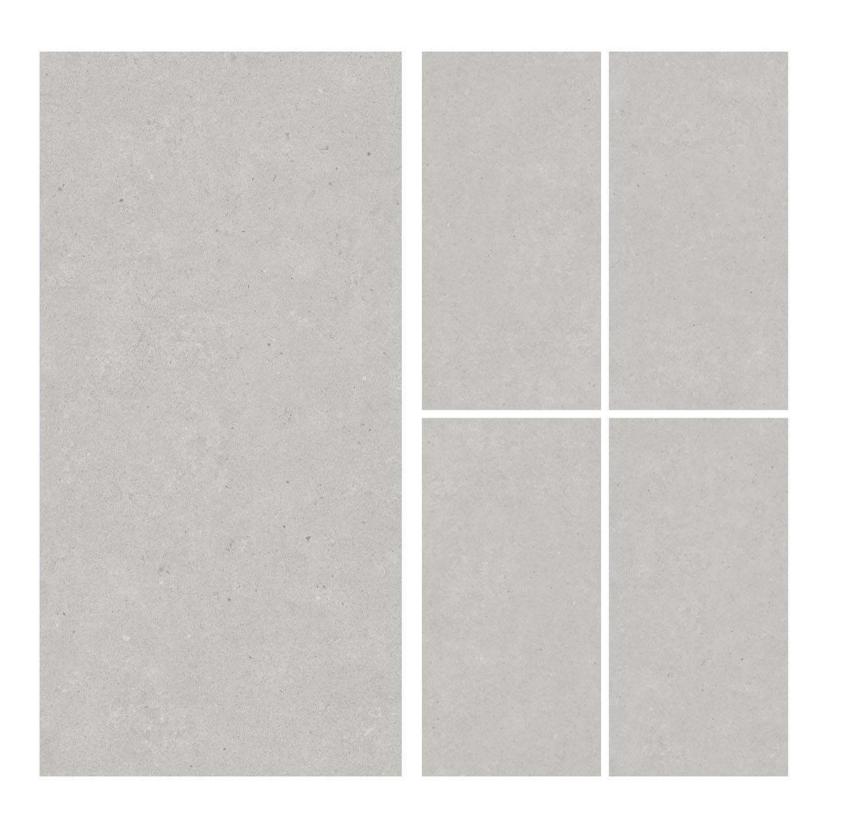


RANDOM DESIGN











# rocker grey

600x 1200mm



Finish: MATT



HIGH STRENGTH



ECO FRIENDLY

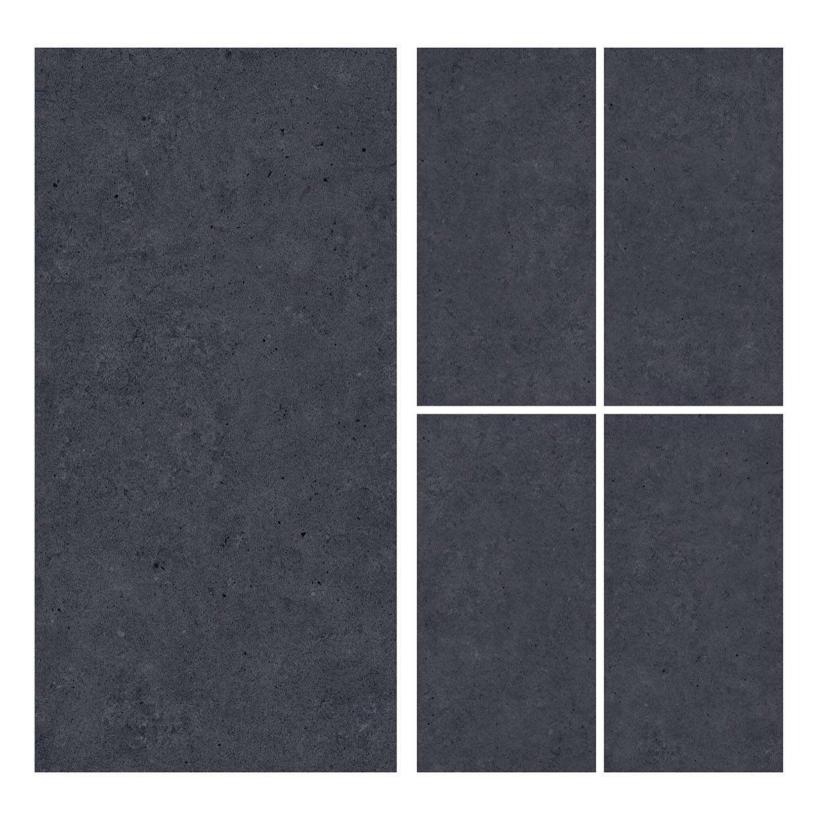


RANDOM DESIGN











## rocker black

600x 1200mm



Finish: MATT



HIGH STRENGTH



ECO FRIENDLY

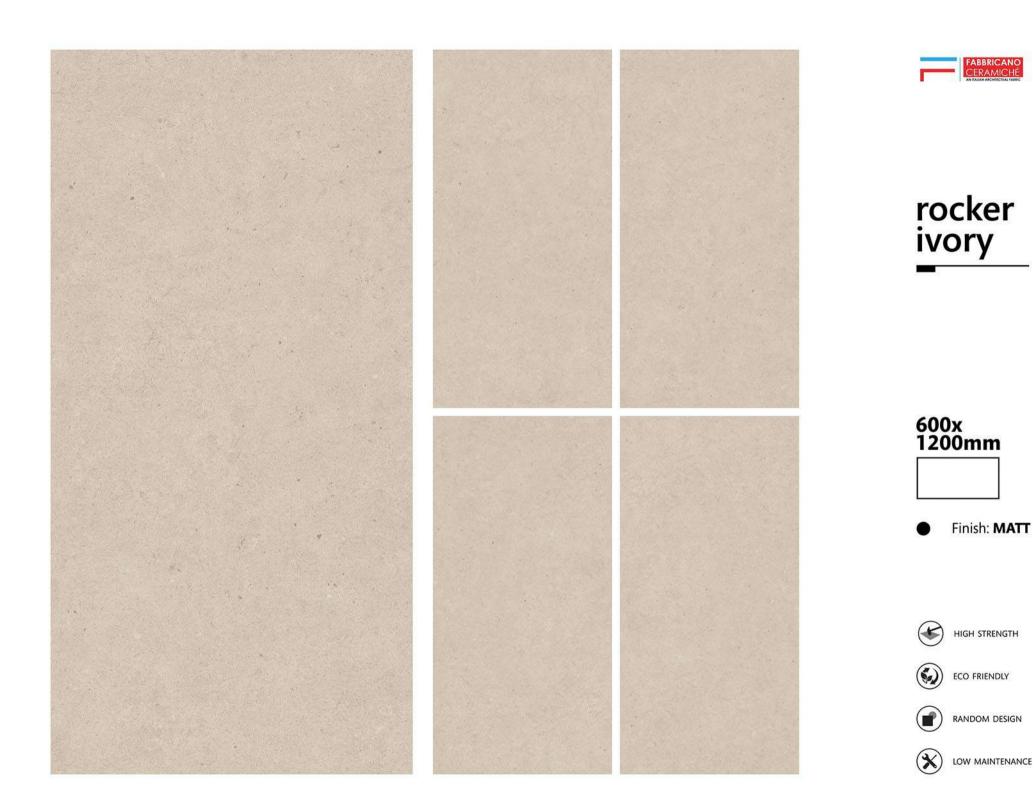


RANDOM DESIGN





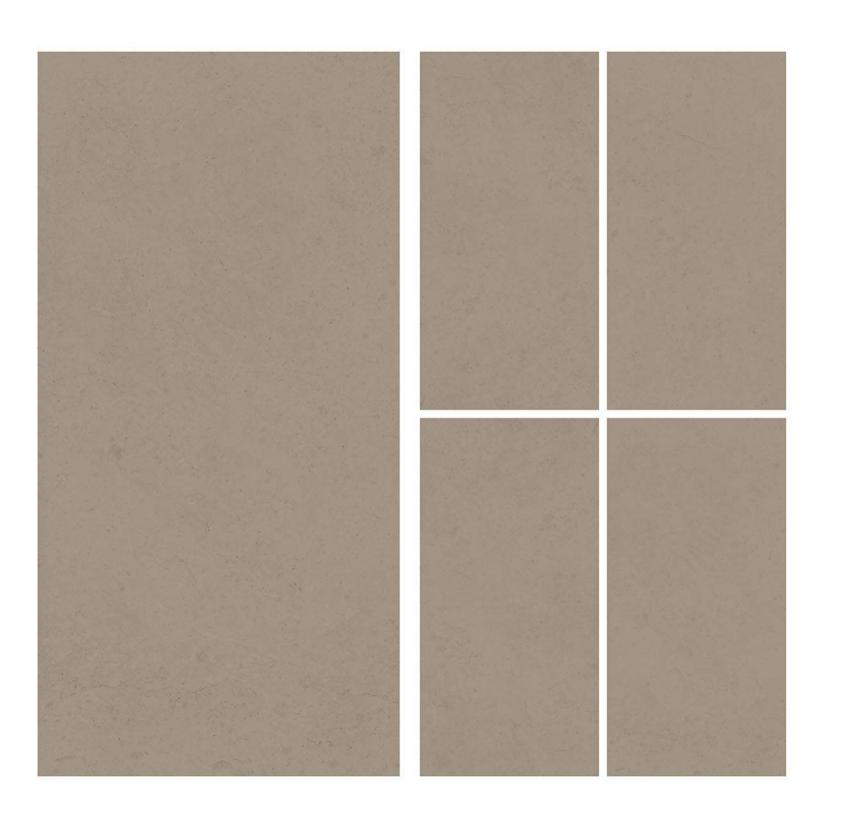
# rocker ivory 600x 1200mm





# rocker bronze







## rocker bronze

600x 1200mm



Finish: MATT



HIGH STRENGTH



ECO FRIENDLY



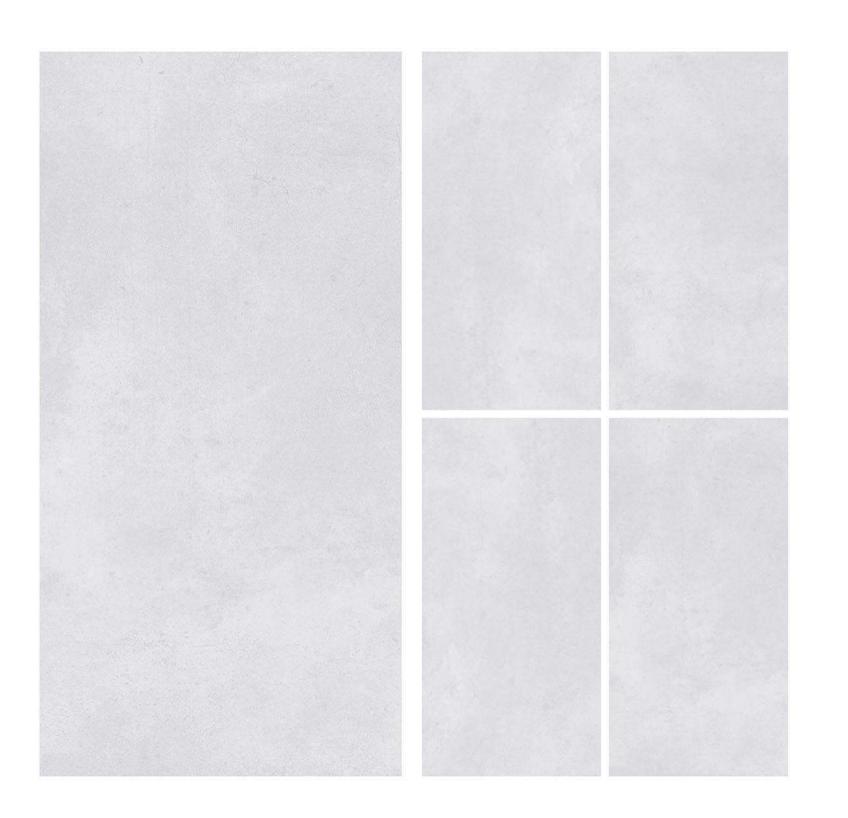
RANDOM DESIGN





## norman bianco







## norman bianco

600x 1200mm



Finish: MATT



HIGH STRENGTH



ECO FRIENDLY

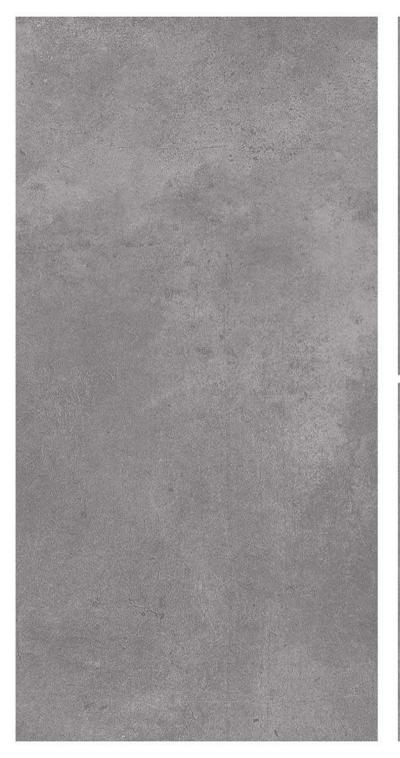


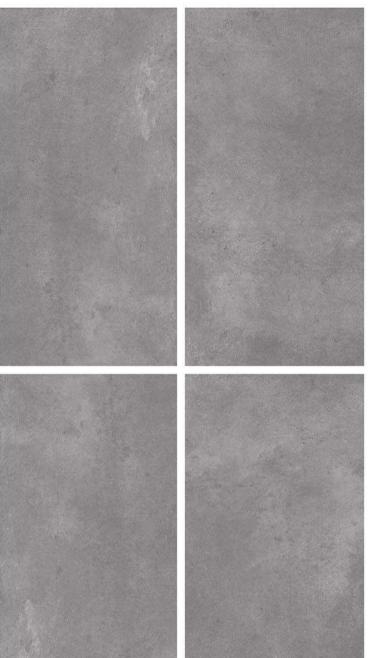
RANDOM DESIGN













## norman grey

600x 1200mm



Finish: MATT



HIGH STRENGTH



ECO FRIENDLY



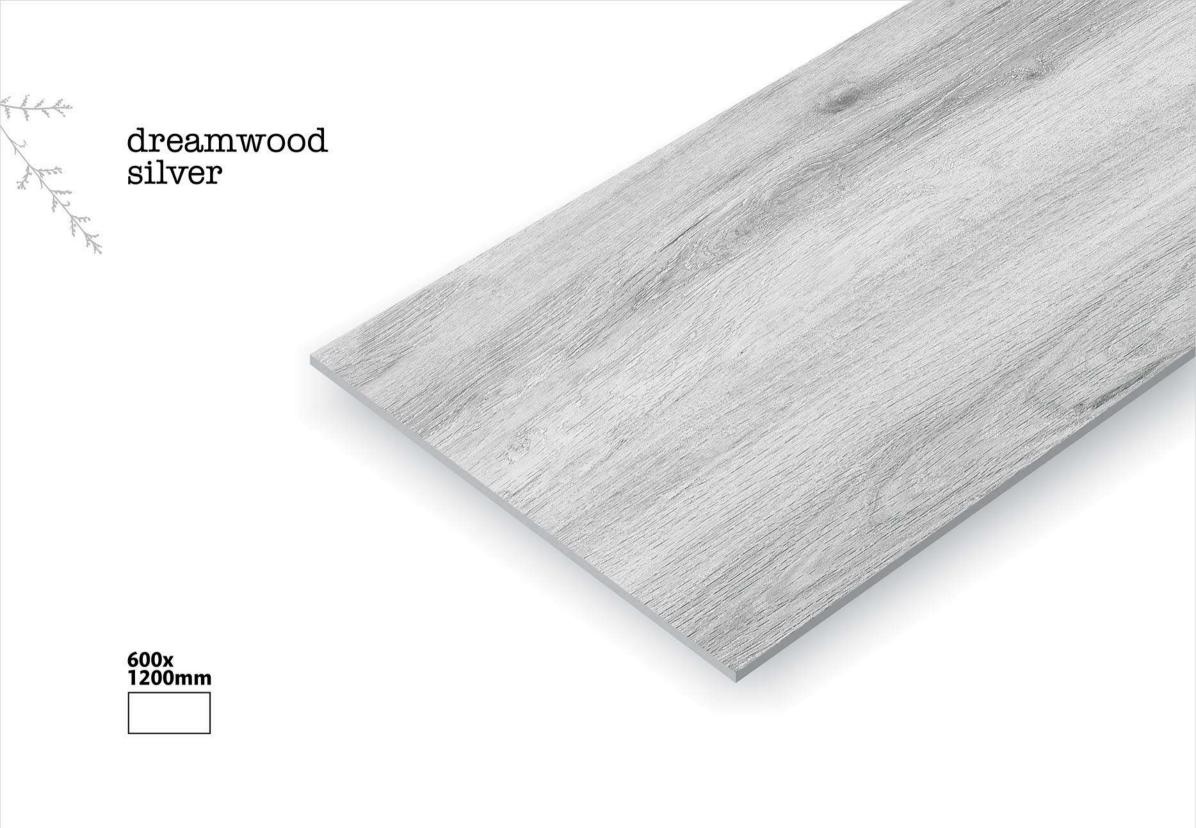
RANDOM DESIGN





#### 600x1200mm | GVT Wood (Matt) Series











#### dreamwood silver





Finish: WOOD (Matt)



HIGH STRENGTH



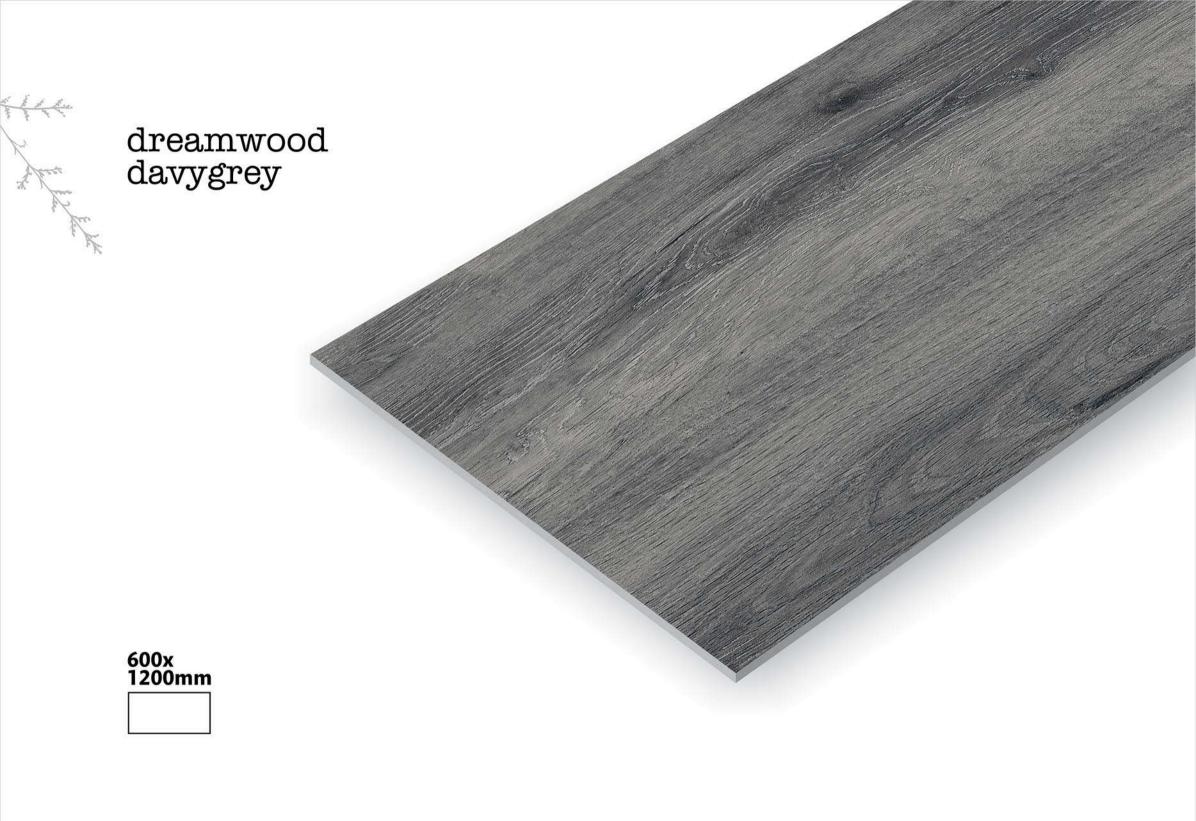
ECO FRIENDLY



RANDOM DESIGN















dreamwood davygrey







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN













#### dreamwood natural



# 600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



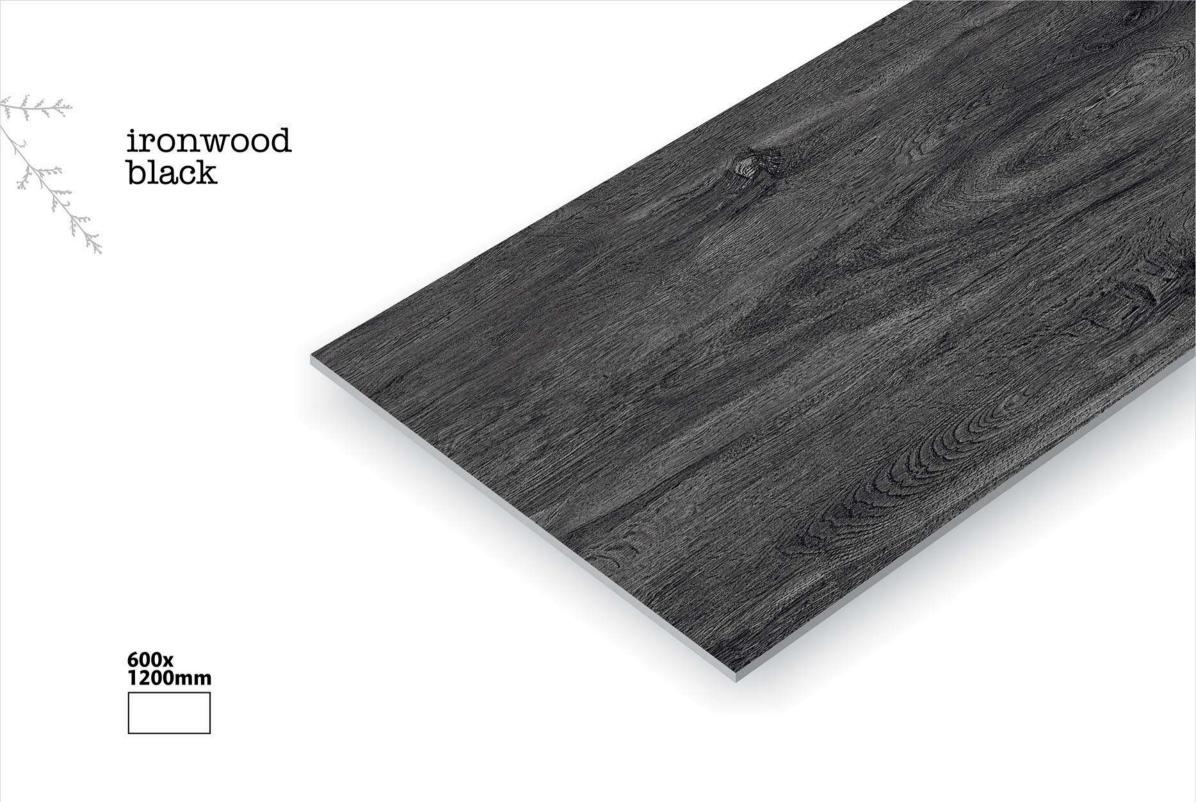
ECO FRIENDLY



RANDOM DESIGN

















## ironwood black







Finish: WOOD (Matt)



HIGH STRENGTH



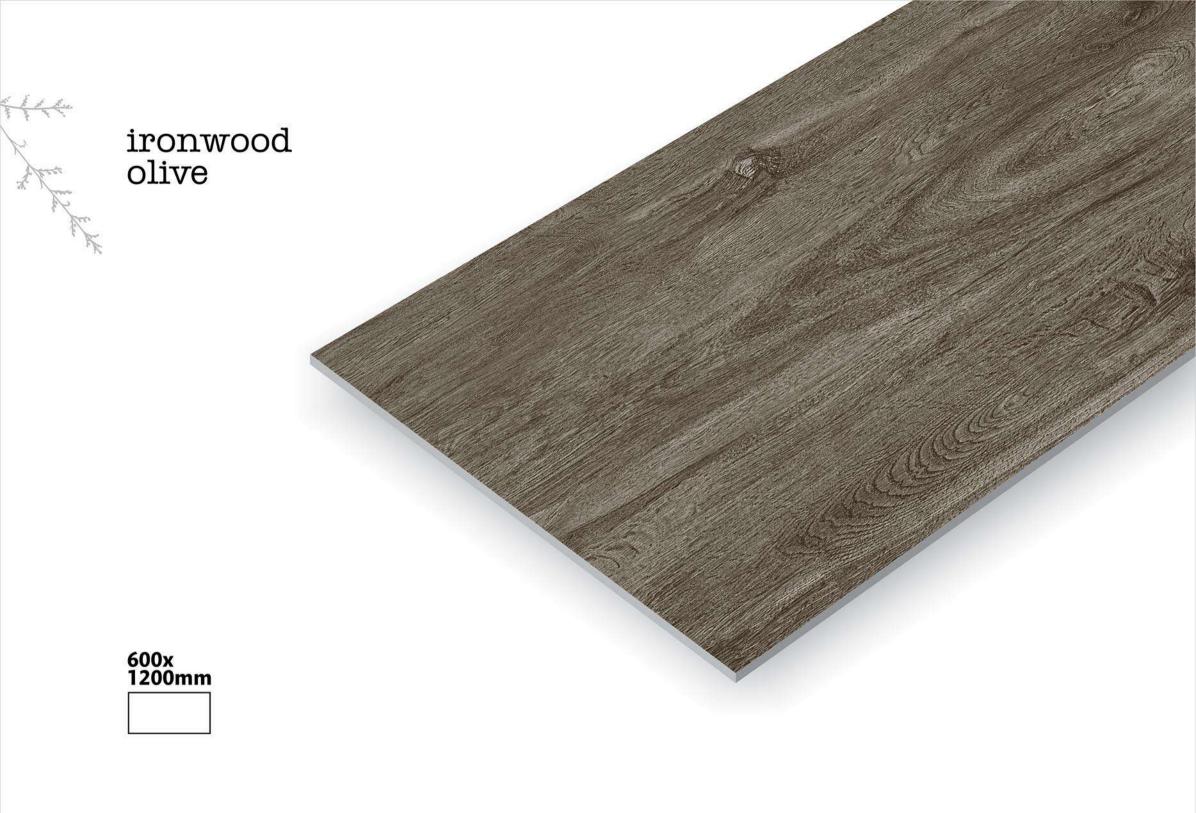
ECO FRIENDLY



RANDOM DESIGN















#### ironwood olive







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN

















santorini maple

600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















santorini tan







Finish: WOOD (Matt)



HIGH STRENGTH



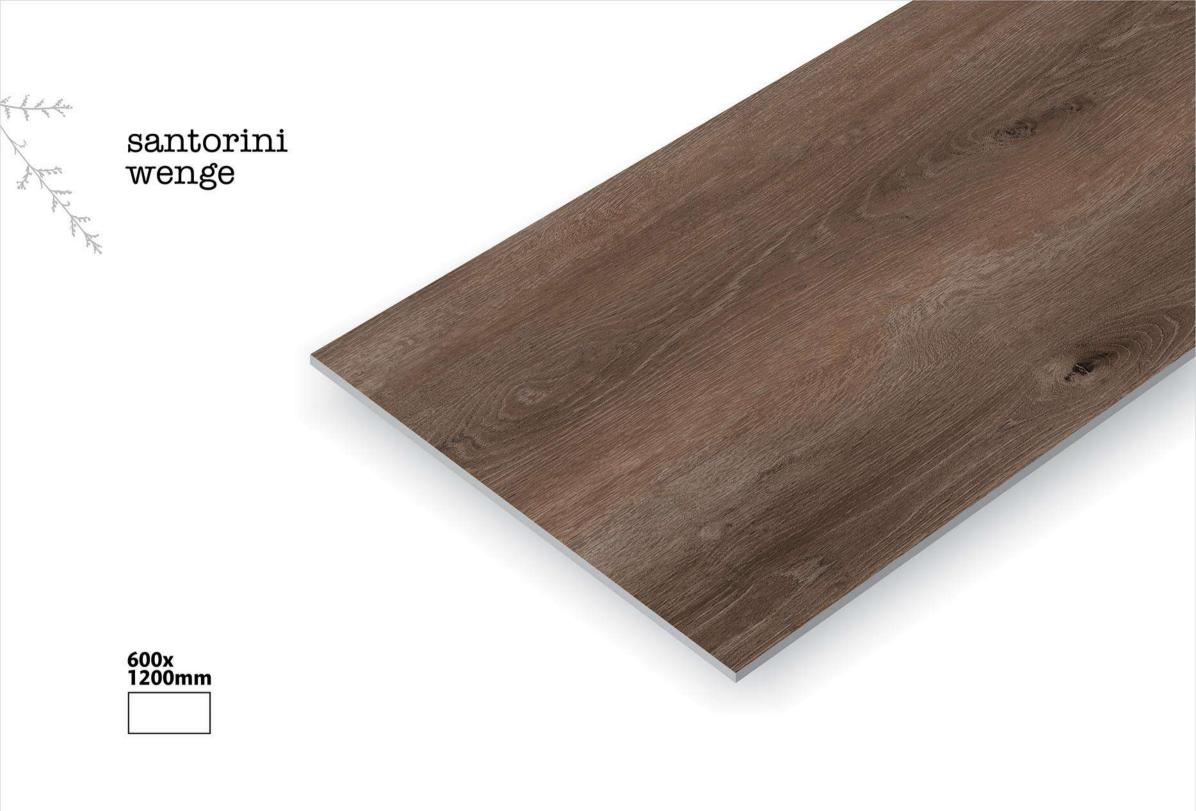
ECO FRIENDLY



RANDOM DESIGN















santorini wenge

600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN















## sandalwood dark brown



# 600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



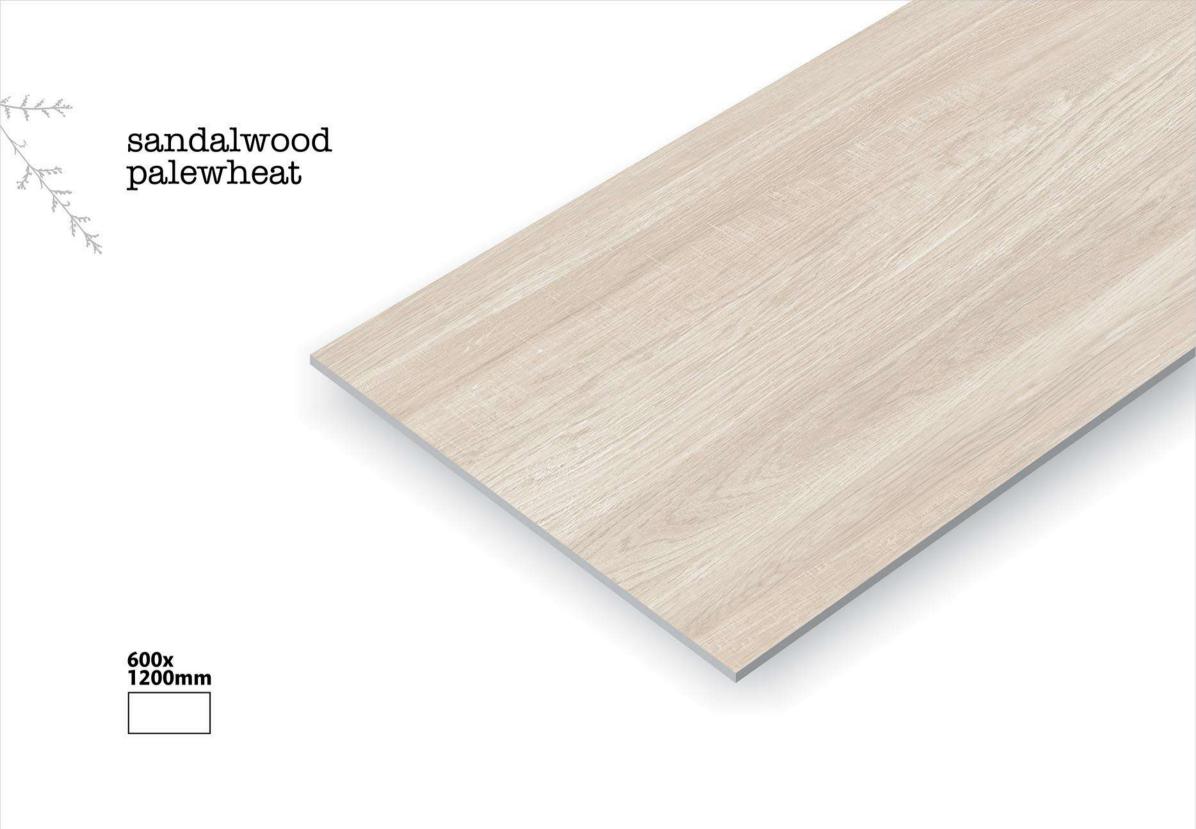
ECO FRIENDLY



RANDOM DESIGN















sandalwood palewheat







Finish: WOOD (Matt)



HIGH STRENGTH



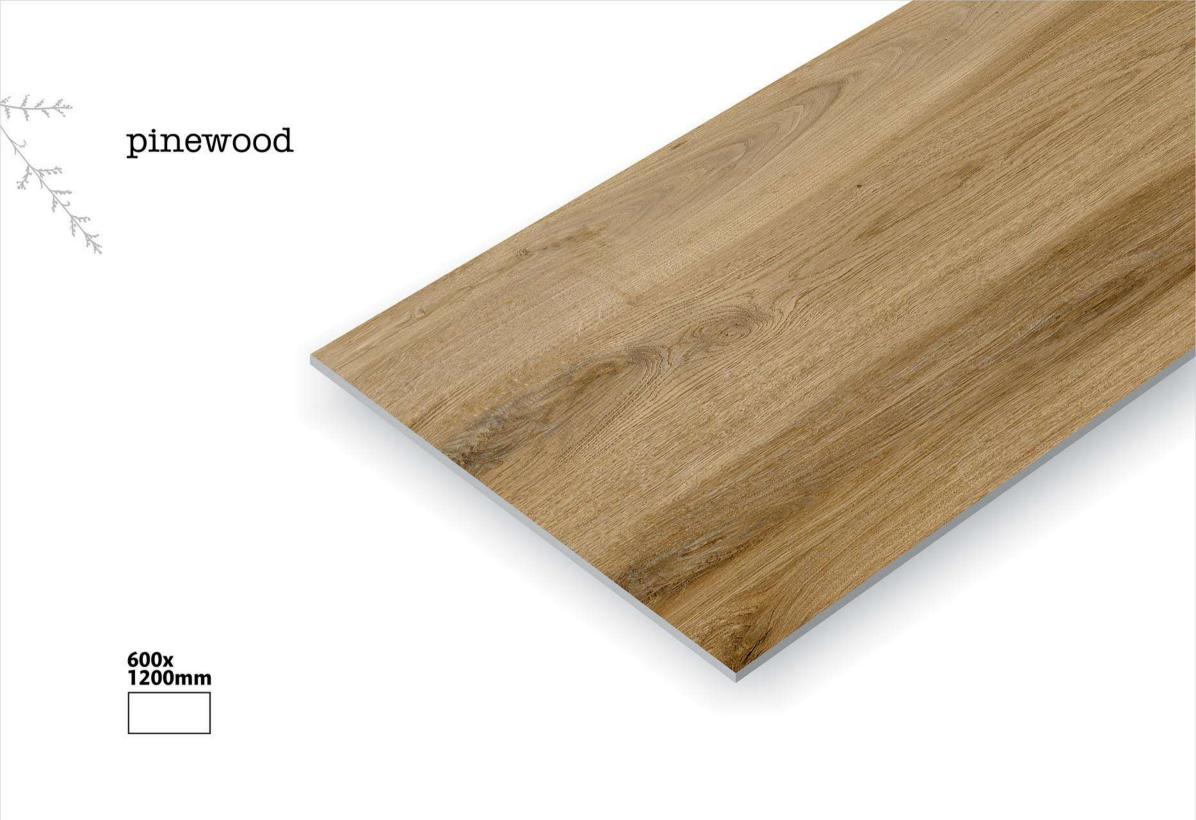
ECO FRIENDLY



RANDOM DESIGN















## pinewood



# 600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



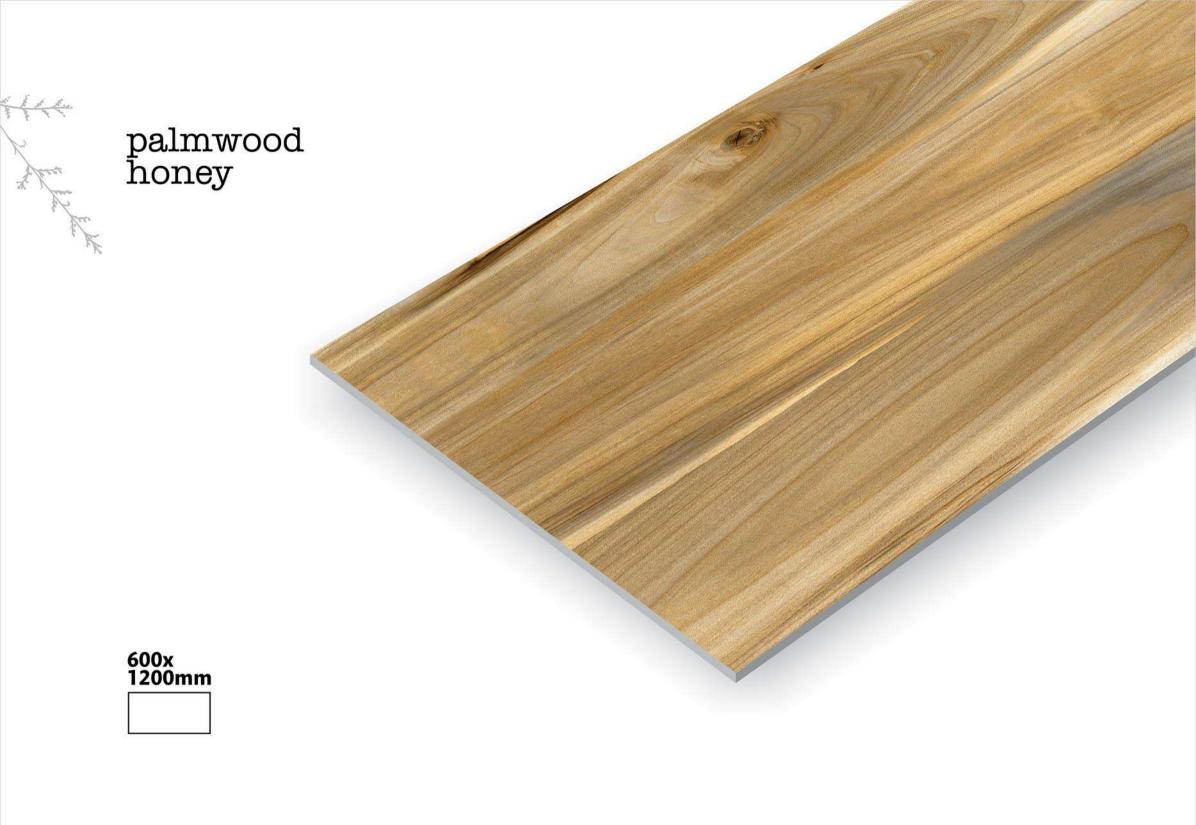
ECO FRIENDLY



RANDOM DESIGN















palmwood honey

600x 1200mm





Finish: WOOD (Matt)



HIGH STRENGTH



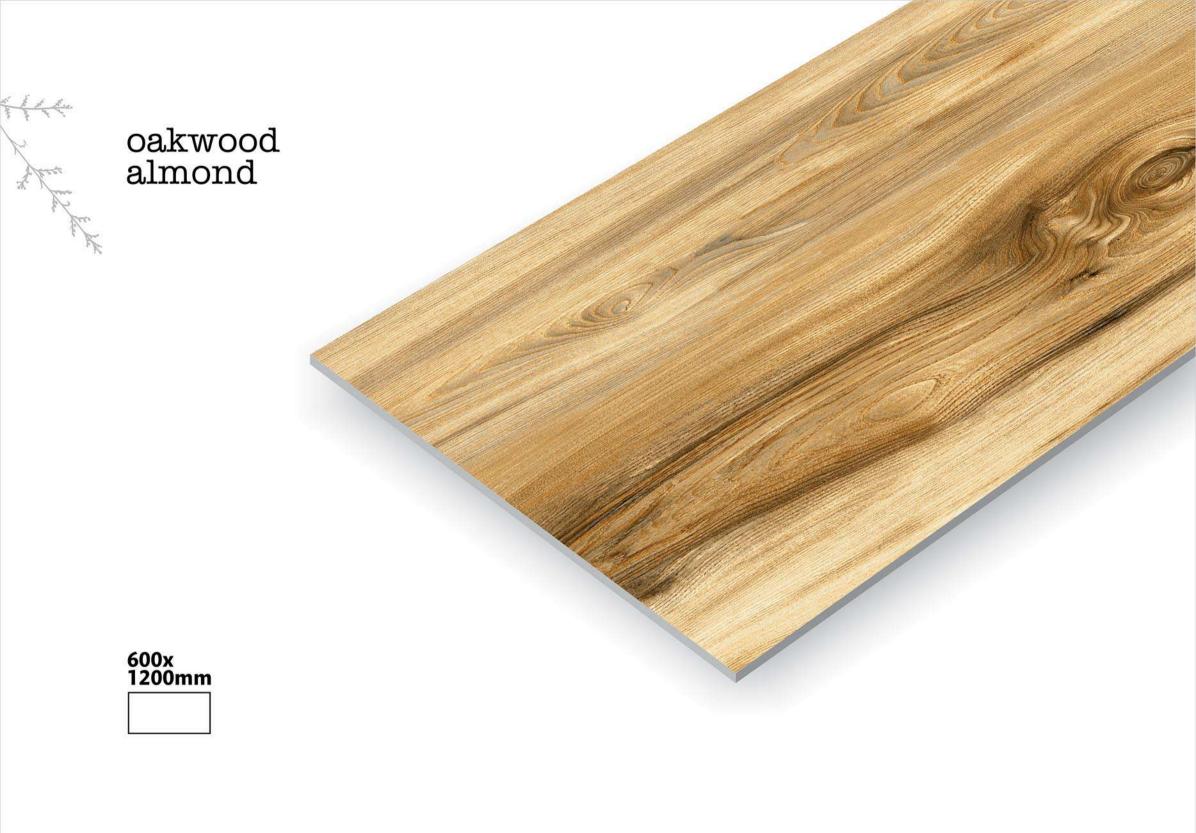
ECO FRIENDLY



RANDOM DESIGN















oakwood almond







Finish: WOOD (Matt)



HIGH STRENGTH



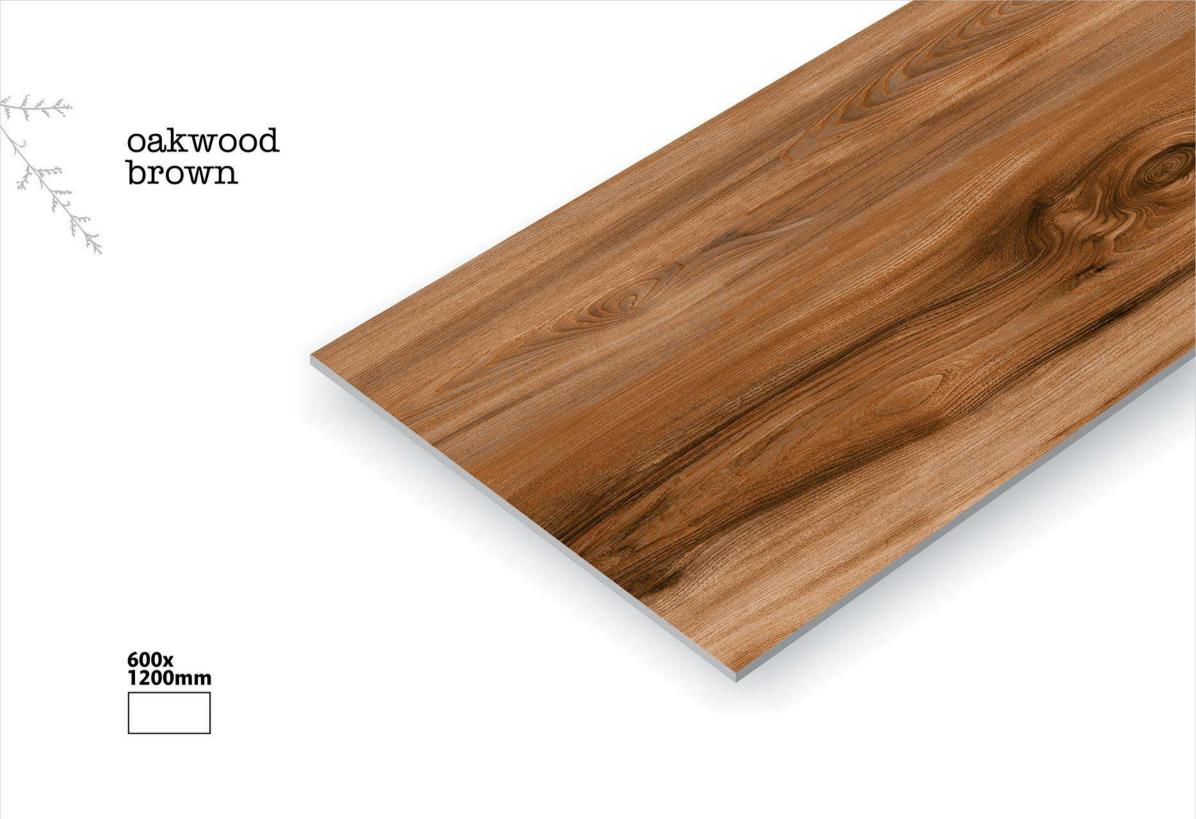
ECO FRIENDLY



RANDOM DESIGN















oakwood brown







Finish: WOOD (Matt)



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN





## **Technical Specifications**

CHARACTERISTICS	STANDARD AS PER ISO-13006/EN14411 GROUP BIA	OUR VALUE OF PGVT	OUR VALUE OF GVT	TEST METHOD
REGULATORY PROPERTIES				
Deviation in length & width	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Deviation in thickness	±5.0 %	±4.0 %	±4.0 %	ISO-10545-2
Straightness in side	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Rectangularity	±0.6 %	±0.1 %	±0.1 %	ISO-10545-2
Surface flatness	±0.5 %	±0.2 %	±0.2 %	ISO-10545-2
Color difference	Unaltered	No change	No change	ISO-10545-16
Glossiness	As per mfg.	Min. 90%	Min. 4%	GLOSSOMETER
SURFACE MECHANICAL PROPERTIES				
Water absorption	< 0.50 %	< 0.05 %	< 0.05 %	ISO-10545-3
Apparent density	> 2.0 g/cc	> 2.10 g/cc	> 2.10 g/cc	DIN 51082
MASSIVE MECHANICAL PROPERTIES	17 N	- 120		
Modulus of rupture	Min. 35 N/mm²	Min. 40 N/mm <sup>2</sup>	Min. 40 N/mm²	ISO-10545-4
Breaking strength	Min. 1300 N	Min. 2000 N	Min. 2000 N	ISO-10545-4
Impact resistance	as per mfg.	Min. 0.55	Min. 0.55	ISO-10545-5
SURFACE MECHANICAL PROPERTIES	(A)	372		10
Surface abrasion resistance	as per mfg.	Min. Class-3	Min. Class-4	ISO-10545-7
MOH's hardness	as per mfg.	Min. 4	Min. 5	EN 101
THERMO HYDROMETRIC PROPERTIES				
Frost resistance	No damage	No damage	No damage	ISO-10545-12
Thermal shock resistance	No damage	No damage	No damage	ISO-10545-9
Moisture expansion	Nil	Nil	Nil	ISO-10545-10
Thermal expansion (COE)	Max. 9.0x10 *	Max. 6.5x10 <sup>-6</sup>	Max. 6.5x10 <sup>6</sup>	ISO-10545-8
Crazing resistance	as per mfg.	Min. 10 Cycle	Min. 10 Cycle	ISO-10545-11
CHEMICAL PROPERTIES				
Chemical resistance	No damage	No damage	No damage	ISO-10545-13
Stain resistance	Resist ant	Resistant	Resistant	ISO-10545-14
SAFETY PROPERTIES				
Slip resistance	as per mfg.	> 0.40	> 0.40	ISO-10545-17
Fire resistance	as per mfg.	Fireproof	Fireproof	N. A.
Lead & Cadmium given off by glazed tiles	as per mfg.	Doesn't yield Pb & Cd	Doesn't yield Pb & Cd	ISO-10545-15

## **Packing Details**

Sr. No.	Size	Pieces / Box	Area / Box (approx*)
1	600x1200 mm	2pcs.	1.44 sq. mtr.

## **Cutting Specifications**

#### Cutting with disk

In order to do a correct cutting into one slab 12mm (1/2") it is recommended the use of segmented cutting disks and specifications as described below.

RPM	Cutting speed
	(m/min)-(feet/min)
2600 rpm	1/2 m/min - 4 feet/min
2300 rpm	1/2 m/min - 4 feet/min
1900 rpm	1/2 m/min - 4 feet/min
	2600 rpm 2300 rpm

To ensure correct finishes, it is recommended lowering the speed at both ends to 25% 0.3m/min - 1 feet/min. If the cutting also requires beveling it is also recommend to slow the speed in the cutting path to 0.6 m/min - 2feet/min.

In order to avoid stress into the slab, it is imperative the use of cutting surfaces that are perfectly levelled and good disk refrigeration. The disk must have a direct application to the cutting edge with refrigeration liquid or water during all the operation.

For inner cutting, as it has been said before, is mandatory the prior drilling at the corners to ensure a 5mm - 3/16" radius. Therefore, the drill must have 10 mm - 6/16" diameter or more.

#### Water jet cutting

Before starting the waterjet cutting it is advisable to secure the surface and check the flatness of the slab on the support structure for cutting.

Unless necessary (Ex. to create a cavity), the cut must begin and finish outside the slab, always respecting 50 mm -  $2^*$  of perimeter during the cutting to avoid accumulation of stresses. The pressure should not exceed 4000 bar and the linear cutting speed should be around 0.6 m / min - 2 feet / min

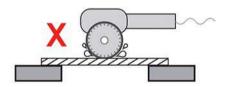
As long as the technical capacity of the cutting machine allows it, it is advisable to finish all the cuts towards the edge of the slab and avoid all the endings at the central area of the slab.

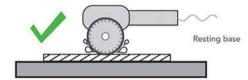
### Cutting stresses

In order to minimize the residual stresses in a slab it is advisable, regardless of the cutting method employed, to remove 25~mm -  $1^*$  from the total perimeter of the slab.

This not only mitigates the future stresses but also eliminates all possible stress that the material has accumulated during its manufacture, handling or transport until is finally done any operation into the slab.

#### Cutting





### Drilling

